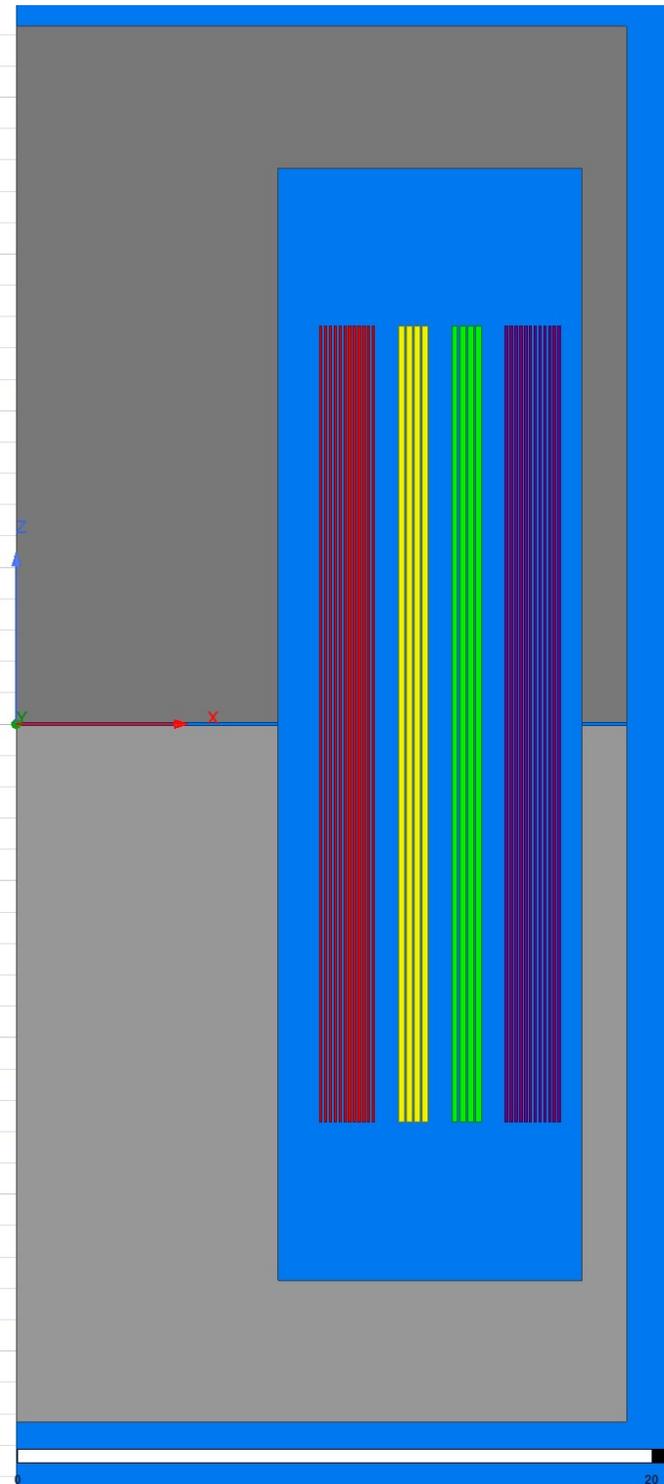


Four-Winding Transformer Model Coefficient Extraction from Measured Data

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Winding 1: 12 T 0.003" by 1" copper foil

Winding 2: 4 T 0.007" by 1" copper foil

Winding 3: 4 T 0.007" by 1" copper foil

Winding 4: 12 T 0.003" by 1" copper foil

2mil Nomex between each layer.

10 layers 2 mil Nomex between windings.
(Nomex modeled as 3 mil based on
measurements of the wound bobbin)

Core: ETD49-25-16 3C97

Gap: 3 mil

Bobbin: TDK B66368B1020T001

Fig. 1. Transformer construction details.

Unit definitions.

$$m\Omega := \frac{\Omega}{1000}$$

$$nH := H \cdot 10^{-9}$$

Measured dc resistances.

$$R_{dc} := \begin{bmatrix} 9.015 \\ 2.715 \\ 3.326 \\ 13.44 \end{bmatrix} \cdot m\Omega$$

Winding	DC Resistance (mohm)	Magnetizing Inductance (uH)
Winding A	9.0849	192.9
Winding B	1.55713	21.4453
Winding C	1.76643	21.4486
Winding D	14.18	192.965

Low-frequency resistances and inductances.

$$R_0 := \begin{bmatrix} 0.041787199 \\ 0.006944125 \\ 0.007056362 \\ 0.046712414 \end{bmatrix} \cdot \Omega \quad L_0 := \begin{bmatrix} 0.000191621 \\ 0.0000213764 \\ 0.0000214084 \\ 0.000192131 \end{bmatrix} \cdot H \quad f_0 := 10715.193 \cdot kHz \quad \omega_0 := 2 \cdot \pi \cdot f_0$$

$$R_b := \begin{bmatrix} R_{dc_1} & 0 & 0 & 0 \\ 0 & R_{dc_2} & 0 & 0 \\ 0 & 0 & R_{dc_3} & 0 \\ 0 & 0 & 0 & R_{dc_4} \end{bmatrix}$$

Low-frequency leakage inductances.

$$L_{leak12_0} := 0.00000160316 \cdot H \quad L_{leak13_0} := 0.00000262227 \cdot H \quad L_{leak14_0} := 0.00000293719 \cdot H$$

$$L_{leak23_0} := 0.00000022953 \cdot H \quad L_{leak24_0} := 0.000000323769 \cdot H \quad L_{leak34_0} := 0.000000230253 \cdot H$$

$$K_b := \begin{bmatrix} 1 & \sqrt{1 - \frac{L_{leak12_0}}{L_{0_1}}} & \sqrt{1 - \frac{L_{leak13_0}}{L_{0_1}}} & \sqrt{1 - \frac{L_{leak14_0}}{L_{0_1}}} \\ \sqrt{1 - \frac{L_{leak12_0}}{L_{0_1}}} & 1 & \sqrt{1 - \frac{L_{leak23_0}}{L_{0_2}}} & \sqrt{1 - \frac{L_{leak24_0}}{L_{0_2}}} \\ \sqrt{1 - \frac{L_{leak13_0}}{L_{0_1}}} & \sqrt{1 - \frac{L_{leak23_0}}{L_{0_2}}} & 1 & \sqrt{1 - \frac{L_{leak34_0}}{L_{0_3}}} \\ \sqrt{1 - \frac{L_{leak14_0}}{L_{0_1}}} & \sqrt{1 - \frac{L_{leak24_0}}{L_{0_2}}} & \sqrt{1 - \frac{L_{leak34_0}}{L_{0_3}}} & 1 \end{bmatrix}$$

$$K_b = \begin{bmatrix} 1.0000 & 0.9958 & 0.9931 & 0.9923 \\ 0.9958 & 1.0000 & 0.9946 & 0.9924 \\ 0.9931 & 0.9946 & 1.0000 & 0.9946 \\ 0.9923 & 0.9924 & 0.9946 & 1.0000 \end{bmatrix}$$

All of the eigenvalues must be positive to have a stable model [2].

$$\text{eigenvals}(K_b) = \begin{bmatrix} 3.981436 \\ 0.009303 \\ 0.005569 \\ 0.003692 \end{bmatrix}$$

$$Lb := \begin{bmatrix} L0_1 & Kb_{1,2} \cdot \sqrt{L0_1 \cdot L0_2} & Kb_{1,3} \cdot \sqrt{L0_1 \cdot L0_3} & Kb_{1,4} \cdot \sqrt{L0_1 \cdot L0_4} \\ Kb_{1,2} \cdot \sqrt{L0_1 \cdot L0_2} & L0_2 & Kb_{2,3} \cdot \sqrt{L0_2 \cdot L0_3} & Kb_{2,4} \cdot \sqrt{L0_2 \cdot L0_4} \\ Kb_{1,3} \cdot \sqrt{L0_1 \cdot L0_3} & Kb_{2,3} \cdot \sqrt{L0_2 \cdot L0_3} & L0_3 & Kb_{3,4} \cdot \sqrt{L0_3 \cdot L0_4} \\ Kb_{1,4} \cdot \sqrt{L0_1 \cdot L0_4} & Kb_{2,4} \cdot \sqrt{L0_2 \cdot L0_4} & Kb_{3,4} \cdot \sqrt{L0_3 \cdot L0_4} & L0_4 \end{bmatrix}$$

$$Lb = \begin{bmatrix} 0.000192 & 0.000064 & 0.000064 & 0.00019 \\ 0.000064 & 0.000021 & 0.000021 & 0.000064 \\ 0.000064 & 0.000021 & 0.000021 & 0.000064 \\ 0.00019 & 0.000064 & 0.000064 & 0.000192 \end{bmatrix} \mathbf{H}$$

All of the eigenvalues must be positive to have a stable model [2]. $\text{eigenvals}(Lb) = \begin{bmatrix} 0.000425 \\ 0.000001 \\ 2.096815 \cdot 10^{-7} \\ 9.625842 \cdot 10^{-8} \end{bmatrix} \mathbf{H}$

Measured self resistances and inductances.

<i>freq</i> (Hz)	<i>R11</i> (ohm)	<i>L11</i> (H)	<i>R44</i> (ohm)	<i>L44</i> (H)
10715.193	0.04178719867	0.0001916205289	0.04671241422	0.000192131409
18302.061	0.06272154361	0.0001912726653	0.0692200725	0.0001918013037
27701.29	0.06222569317	0.0001911554436	0.07209343422	0.0001916836159
39810.717	0.09198480999	0.0001911050148	0.102979819	0.0001916243321
56234.133	0.1278816588	0.0001910081267	0.1405959068	0.0001915297479
76736.149	0.1797712469	0.000190919197	0.1949086004	0.0001914497732
102920.053	0.2770008175	0.0001908307767	0.2855644492	0.0001913660387
133352.143	0.4007511742	0.0001907549112	0.4226153134	0.0001913025329
178854.553	0.6701177757	0.0001906659949	0.6974338662	0.0001912200841
244061.907	1.19563133	0.0001905219084	1.234659599	0.0001910876188
316227.766	2.056276188	0.0001903619485	2.105731312	0.0001909293793
446683.592	4.868029296	0.0001902735535	4.920953486	0.0001908433143
599100.939	12.42055629	0.0001900955324	12.37329575	0.0001906840366

<i>R22</i> (ohm)	<i>L22</i> (H)	<i>R33</i> (ohm)	<i>L33</i> (H)
0.006944124521	0.00002137635	0.007056362095	0.00002140835
0.007986122258	0.00002134319	0.008140550216	0.00002137260
0.007744413913	0.00002134890	0.008007481219	0.00002137503
0.01118774712	0.00002134827	0.01129769472	0.00002137233
0.0159683279	0.00002134064	0.01611051273	0.00002136318
0.0234494476	0.00002133584	0.02332700706	0.00002135998
0.03265620712	0.00002133195	0.03270819307	0.00002135129
0.04728250389	0.00002132438	0.04717427632	0.00002134178
0.07791400574	0.00002131240	0.07730891763	0.00002132845
0.1388829139	0.00002129181	0.1372277904	0.00002130604
0.2384191629	0.00002126680	0.234651676	0.00002127927
0.5636460815	0.00002122196	0.5502114316	0.00002123033
1.418133524	0.00002118066	1.368757664	0.00002118953

$$f := 1 \dots \text{rows}(freq)$$

$$\omega_f := 2 \cdot \pi \cdot freq_f$$

Compute the self impedances from the measured resistance and inductance values.

$$Z11_f := R11_f + 1j \cdot \omega_f \cdot L11_f$$

$$Z22_f := R22_f + 1j \cdot \omega_f \cdot L22_f$$

$$Z33_f := R33_f + 1j \cdot \omega_f \cdot L33_f$$

$$Z44_f := R44_f + 1j \cdot \omega_f \cdot L44_f$$

Measured Leakage Impedance Data

<i>Rleak12</i> (ohm)	<i>Lleak12</i> (H)	<i>Rleak13</i> (ohm)	<i>Lleak13</i> (H)	<i>Rleak14</i> (ohm)	<i>Lleak14</i> (H)
0.04512942785	0.000001603158943	0.0490694718	0.000002620006842	0.02853541651	0.000002934095797
0.04673578372	0.00000159068656	0.05172300873	0.000002600220459	0.03175883132	0.00000290793781
0.04907458177	0.000001584461899	0.05552504152	0.000002590047984	0.03614130272	0.000002894792219
0.05250796038	0.000001576683193	0.06140132061	0.000002578474655	0.04282300186	0.000002880713085
0.05759651968	0.000001567886606	0.07035614175	0.000002565790136	0.05304812272	0.000002866917434
0.06516030428	0.000001559028312	0.08394394032	0.000002552604147	0.06892993898	0.000002853672269
0.07403153904	0.000001550450017	0.1022750931	0.000002540354264	0.09090173773	0.000002840849626
0.08440558017	0.00000154309688	0.1254060067	0.000002528767813	0.120019542	0.000002829013402
0.1022114152	0.000001534314055	0.1674550014	0.000002513465178	0.1745095553	0.000002812554034
0.1304070957	0.000001524380546	0.2384710676	0.000002493546854	0.2695306177	0.00000278943383
0.166748374	0.000001514995684	0.3320798797	0.000002471995642	0.3967233359	0.000002762768715
0.2376279251	0.000001500433018	0.5164686328	0.000002434025308	0.6538814088	0.000002713482538
0.3222962254	0.00000148559357	0.7437961411	0.000002390947904	0.9753027164	0.000002655637915

<i>Rleak23</i> (ohm)	<i>Lleak23</i> (H)	<i>Rleak24</i> (ohm)	<i>Lleak24</i> (H)	<i>Rleak34</i> (ohm)	<i>Lleak34</i> (H)
0.007512691223	0.0000002297458	0.005299220687	0.0000003230977	0.005645671754	0.0000002301729
0.007729034299	0.0000002270733	0.005536091852	0.0000003204122	0.00576259567	0.0000002280485
0.008046146728	0.0000002278112	0.006087269218	0.0000003198572	0.00609234097	0.0000002284519
0.008520889218	0.0000002272482	0.00665876063	0.0000003187602	0.006431741694	0.0000002277328
0.009380434835	0.0000002259805	0.007714483587	0.0000003170355	0.007038111208	0.0000002266335
0.01079084786	0.0000002245711	0.009555749177	0.0000003154062	0.008147242483	0.0000002253348
0.01228145007	0.0000002230632	0.0116361673	0.0000003138264	0.009274061298	0.0000002244383
0.01405224695	0.0000002218058	0.01426664432	0.0000003124210	0.01038292169	0.0000002232206
0.01726766509	0.0000002202888	0.01918216687	0.0000003106321	0.01266842374	0.0000002221085
0.02235001587	0.0000002184788	0.02754851631	0.0000003083143	0.01617353412	0.0000002208489
0.02906664429	0.0000002166434	0.03879454425	0.0000003057623	0.0209289736	0.0000002196109
0.04199087913	0.0000002136568	0.06139807826	0.0000003012767	0.03018010268	0.0000002177359
0.05642637102	0.0000002105126	0.08814190948	0.0000002963243	0.04087401373	0.0000002158540

Compute the leakage impedances from the measured leakage resistance and inductance values.

$$Z_{leak12_f} := R_{leak12_f} + 1j \cdot \omega_f \cdot L_{leak12_f}$$

$$Z_{leak13_f} := R_{leak13_f} + 1j \cdot \omega_f \cdot L_{leak13_f}$$

$$Z_{leak14_f} := R_{leak14_f} + 1j \cdot \omega_f \cdot L_{leak14_f}$$

$$Z_{leak23_f} := R_{leak23_f} + 1j \cdot \omega_f \cdot L_{leak23_f}$$

$$Z_{leak24_f} := R_{leak24_f} + 1j \cdot \omega_f \cdot L_{leak24_f}$$

$$Z_{leak34_f} := R_{leak34_f} + 1j \cdot \omega_f \cdot L_{leak34_f}$$

Compute the mutual impedances.

$$Z_{12_f} := \sqrt{(Z_{11_f} - Z_{leak12_f}) \cdot Z_{22_f}}$$

$$Z_{13_f} := \sqrt{(Z_{11_f} - Z_{leak13_f}) \cdot Z_{33_f}}$$

$$Z_{14_f} := \sqrt{(Z_{11_f} - Z_{leak14_f}) \cdot Z_{44_f}}$$

$$Z_{23_f} := \sqrt{(Z_{22_f} - Z_{leak23_f}) \cdot Z_{33_f}}$$

$$Z_{24_f} := \sqrt{(Z_{22_f} - Z_{leak24_f}) \cdot Z_{44_f}}$$

$$Z_{34_f} := \sqrt{(Z_{33_f} - Z_{leak34_f}) \cdot Z_{44_f}}$$

Compute the mutual resistances.

$$R_{12_f} := \operatorname{Re}(Z_{12_f})$$

$$R_{13_f} := \operatorname{Re}(Z_{13_f})$$

$$R_{14_f} := \operatorname{Re}(Z_{14_f})$$

$$R_{23_f} := \operatorname{Re}(Z_{23_f})$$

$$R_{24_f} := \operatorname{Re}(Z_{24_f})$$

$$R_{34_f} := \operatorname{Re}(Z_{34_f})$$

Compute the mutual inductances.

$$L_{12_f} := \frac{\operatorname{Im}(Z_{12_f})}{\omega_f}$$

$$L_{13_f} := \frac{\operatorname{Im}(Z_{13_f})}{\omega_f}$$

$$L_{14_f} := \frac{\operatorname{Im}(Z_{14_f})}{\omega_f}$$

$$L_{23_f} := \frac{\operatorname{Im}(Z_{23_f})}{\omega_f}$$

$$L_{24_f} := \frac{\operatorname{Im}(Z_{24_f})}{\omega_f}$$

$$L_{34_f} := \frac{\operatorname{Im}(Z_{34_f})}{\omega_f}$$

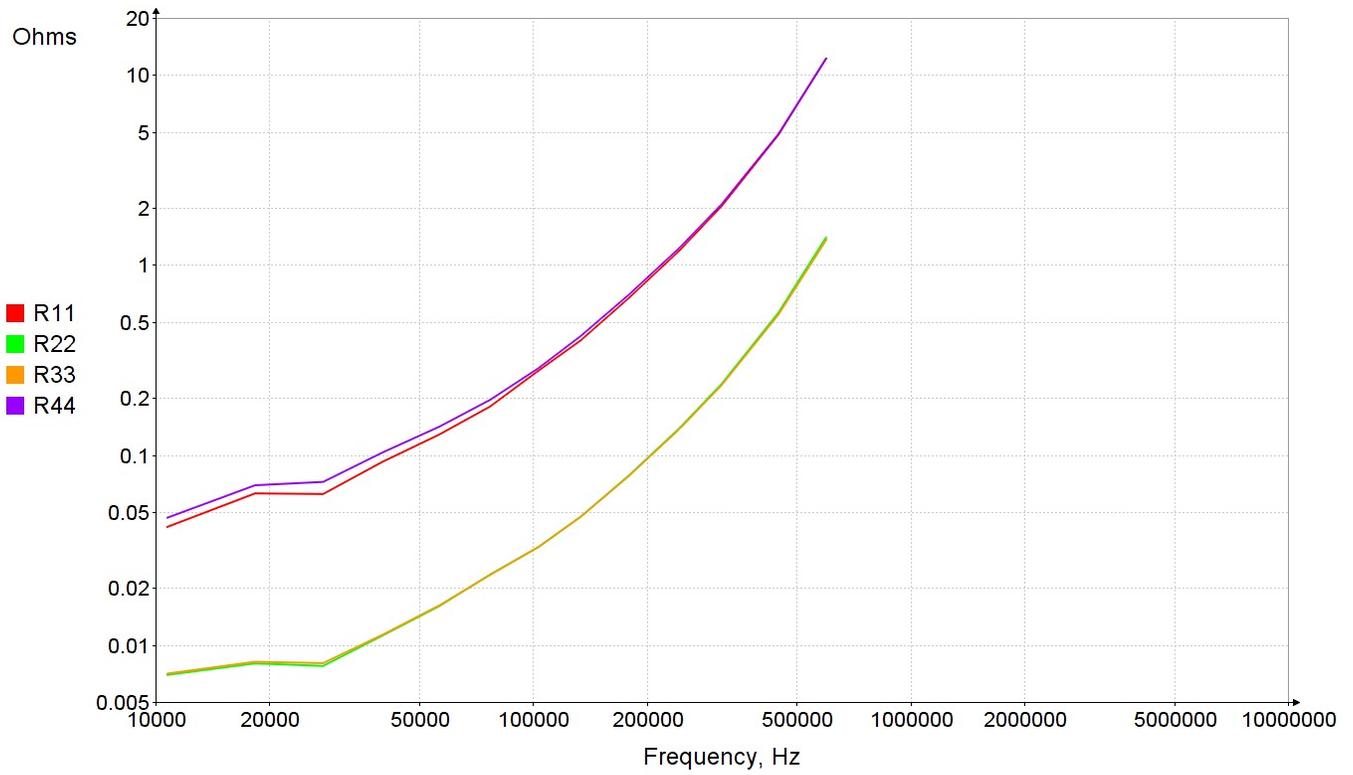


Fig. 2. Measured self resistances.

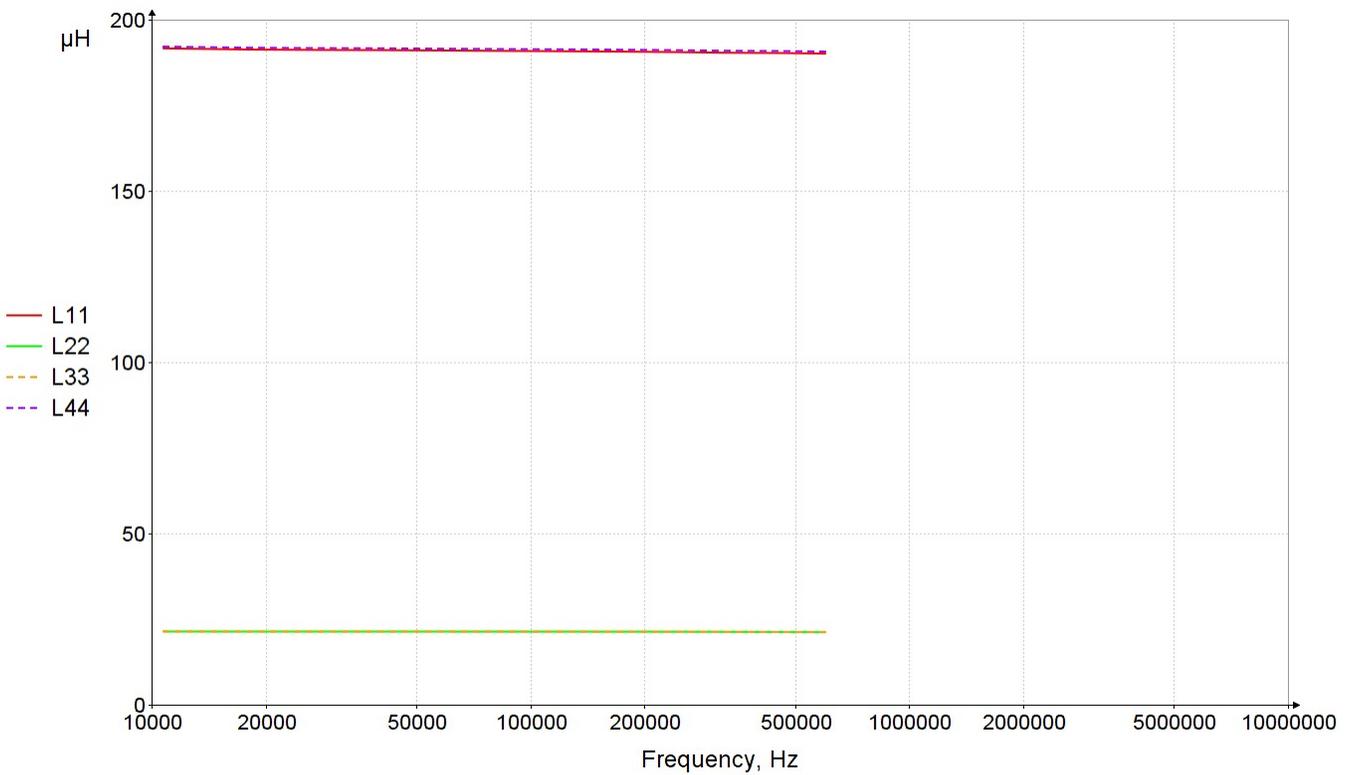


Fig. 3. Measured self inductances.

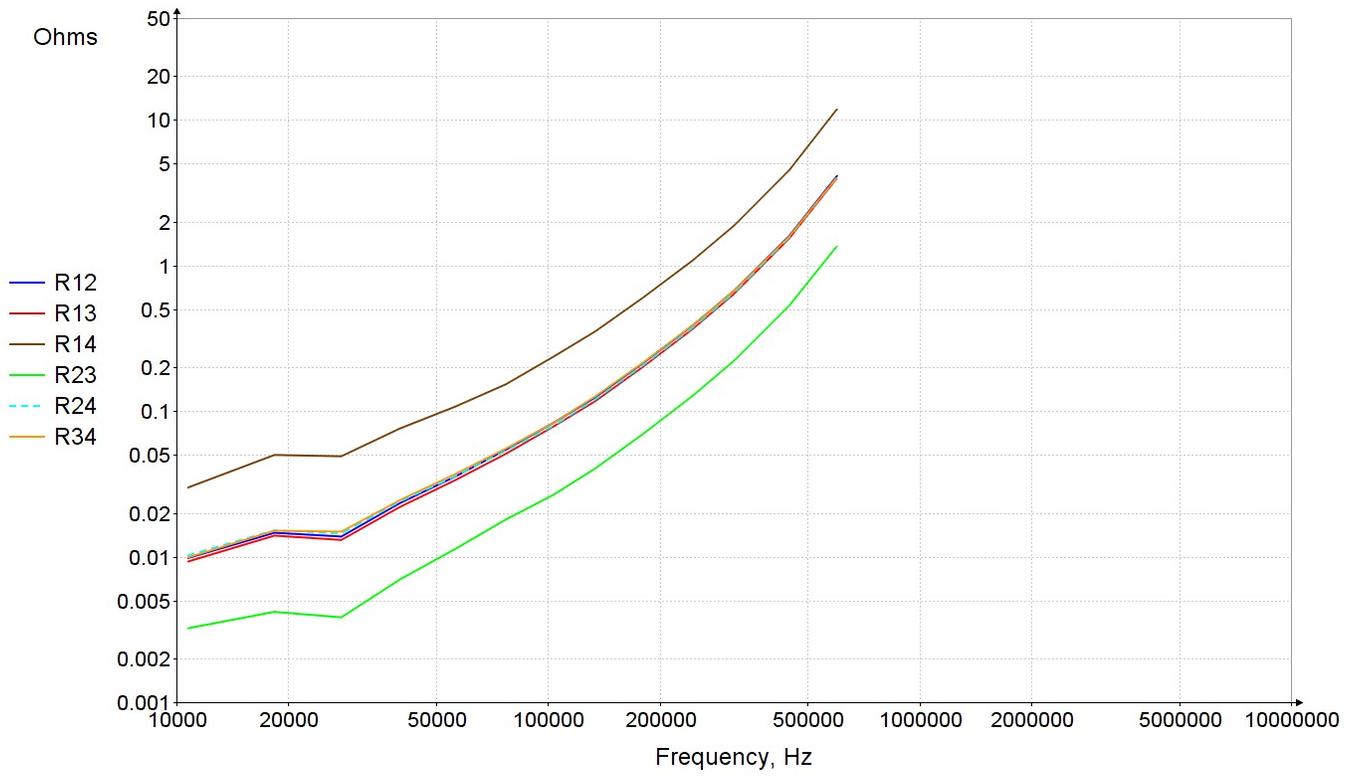


Fig. 4. Measured mutual resistances.

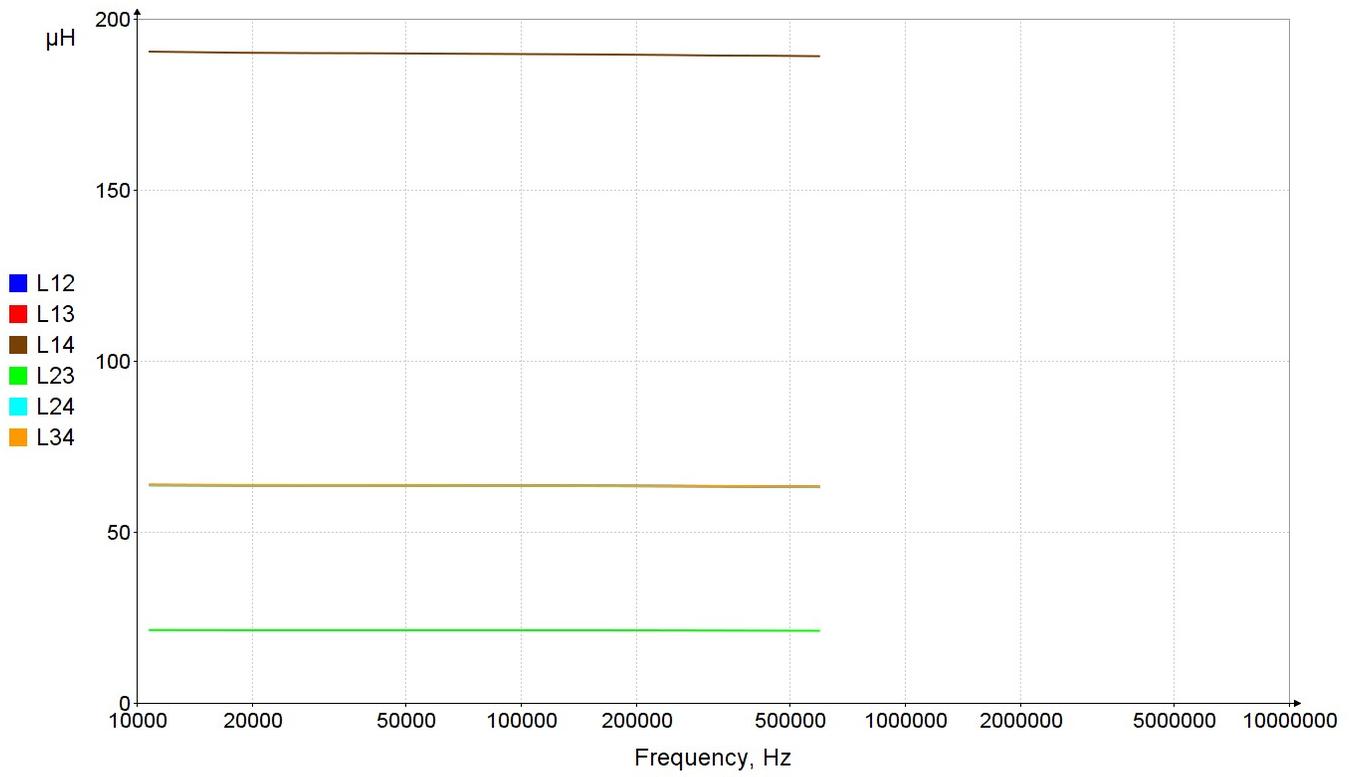


Fig. 5. Measured mutual inductances.

The imported simulation data is made available for subsequent calculation through functions that are indexed by the frequency of the matrix data.

$$RF(f) := \begin{bmatrix} R11_f \\ R22_f \\ R33_f \\ R44_f \\ R12_f \\ R13_f \\ R14_f \\ R23_f \\ R24_f \\ R34_f \end{bmatrix} \qquad LF(f) := \begin{bmatrix} L11_f \\ L22_f \\ L33_f \\ L44_f \\ L12_f \\ L13_f \\ L14_f \\ L23_f \\ L24_f \\ L34_f \end{bmatrix}$$

We begin the process of modeling the transformer by defining the voltages and currents as shown in Fig. 6.

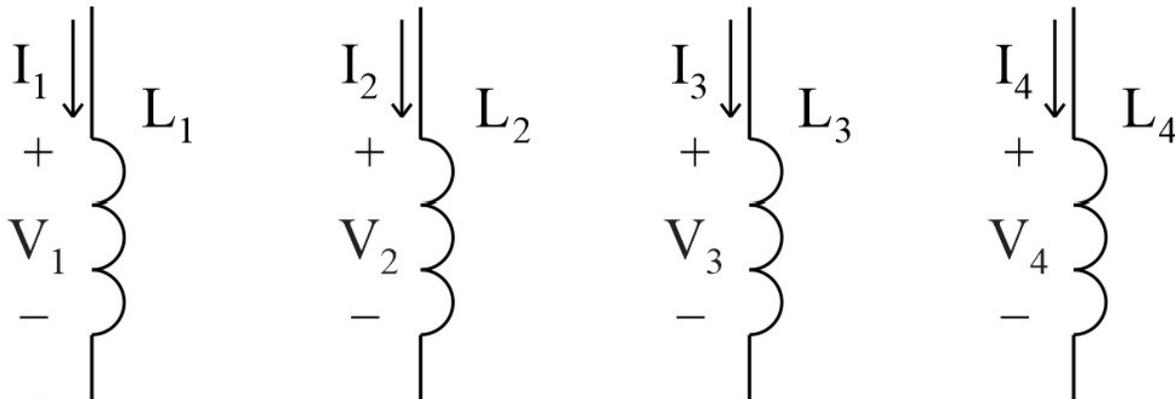


Fig. 6. Voltages and currents

As with any four-port network, the transformer voltages and currents can be described in the frequency domain in terms of self and mutual impedances.

$$V_1 = Z_{11} \cdot I_1 + Z_{12} \cdot I_2 + Z_{13} \cdot I_3 + Z_{14} \cdot I_4 \quad (1)$$

$$V_2 = Z_{21} \cdot I_1 + Z_{22} \cdot I_2 + Z_{23} \cdot I_3 + Z_{24} \cdot I_4 \quad (2)$$

$$V_3 = Z_{31} \cdot I_1 + Z_{32} \cdot I_2 + Z_{33} \cdot I_3 + Z_{34} \cdot I_4 \quad (3)$$

$$V_4 = Z_{41} \cdot I_1 + Z_{42} \cdot I_2 + Z_{43} \cdot I_3 + Z_{44} \cdot I_4 \quad (4)$$

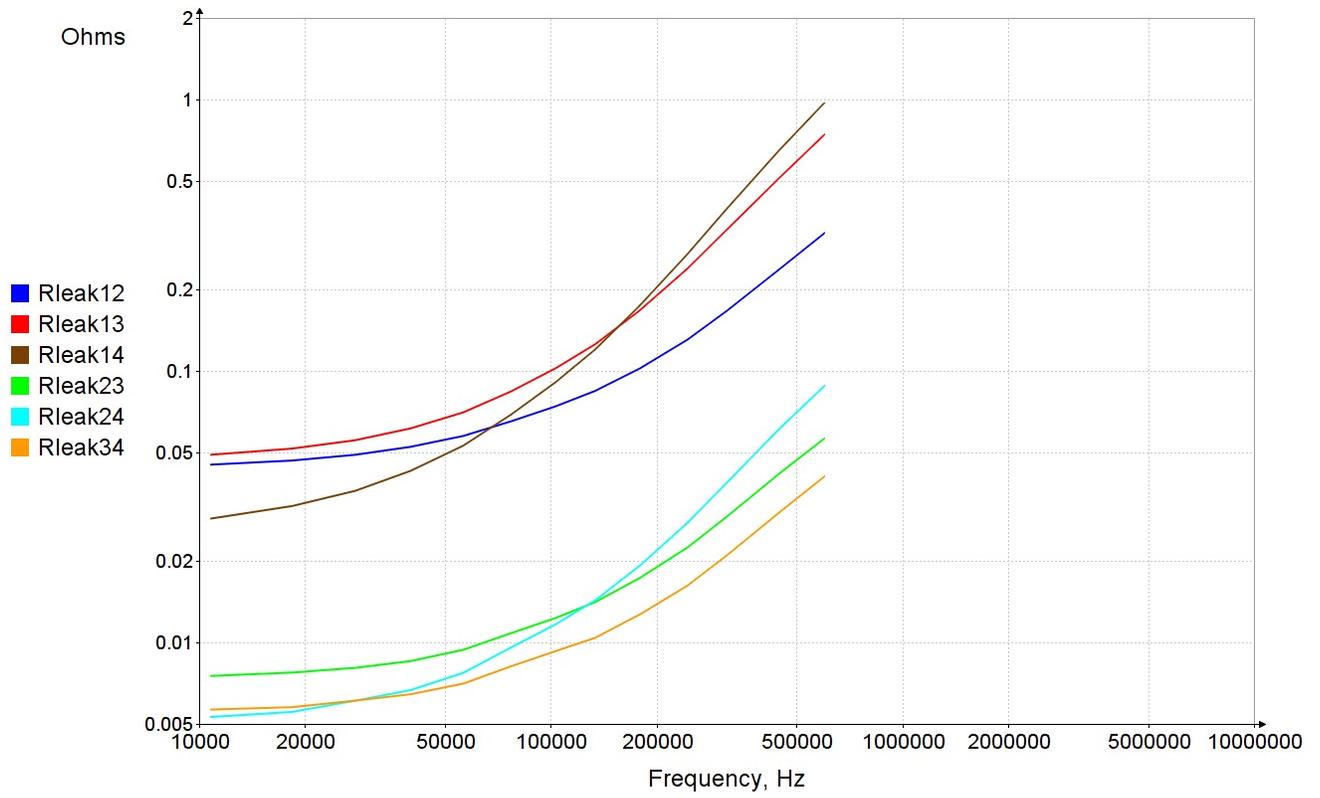


Fig. 7. Measured Leakage resistances.

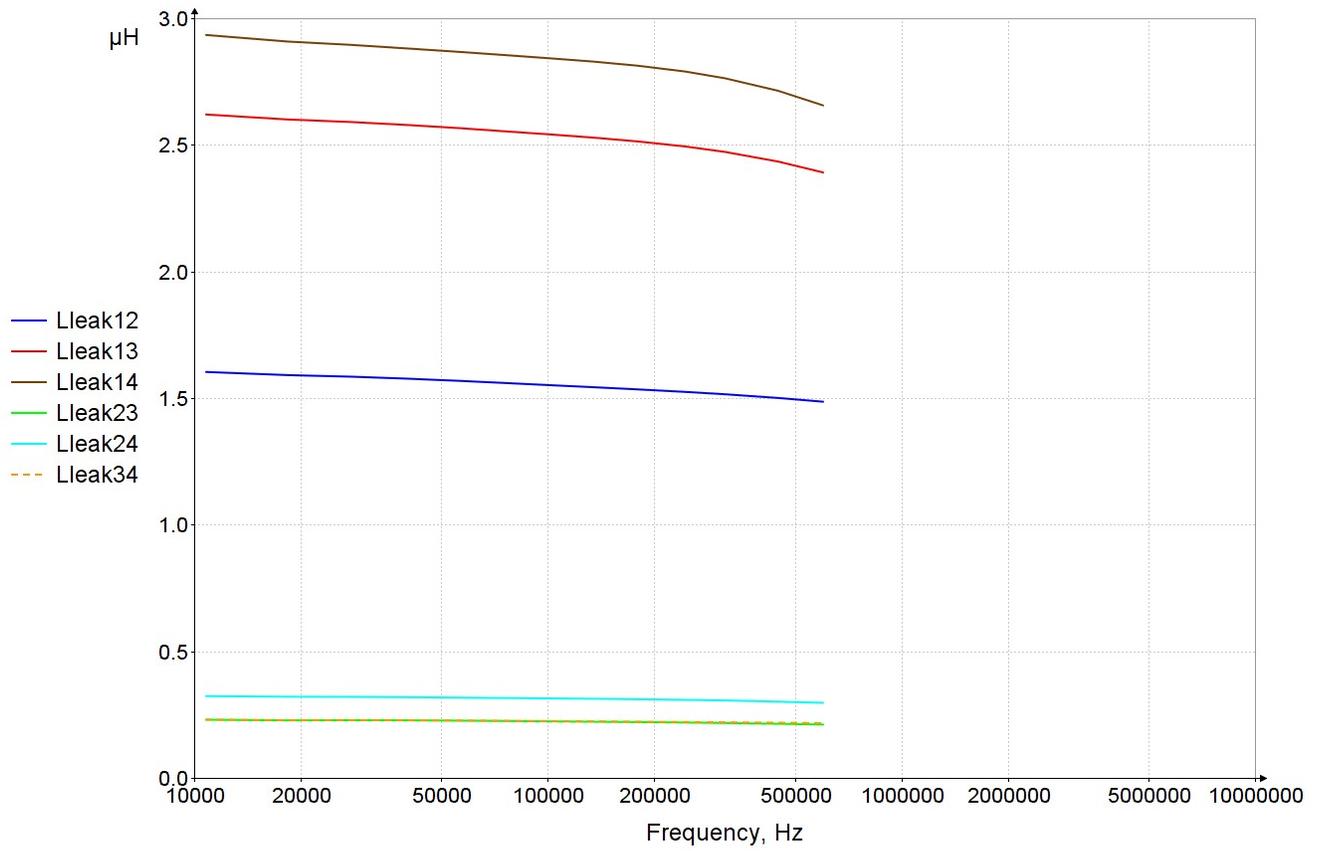


Fig. 8. Leakage inductances.

Mutual inductance couplings

$$k_{12} := \frac{L_{12}}{\sqrt{L_{11} \cdot L_{22}}}$$

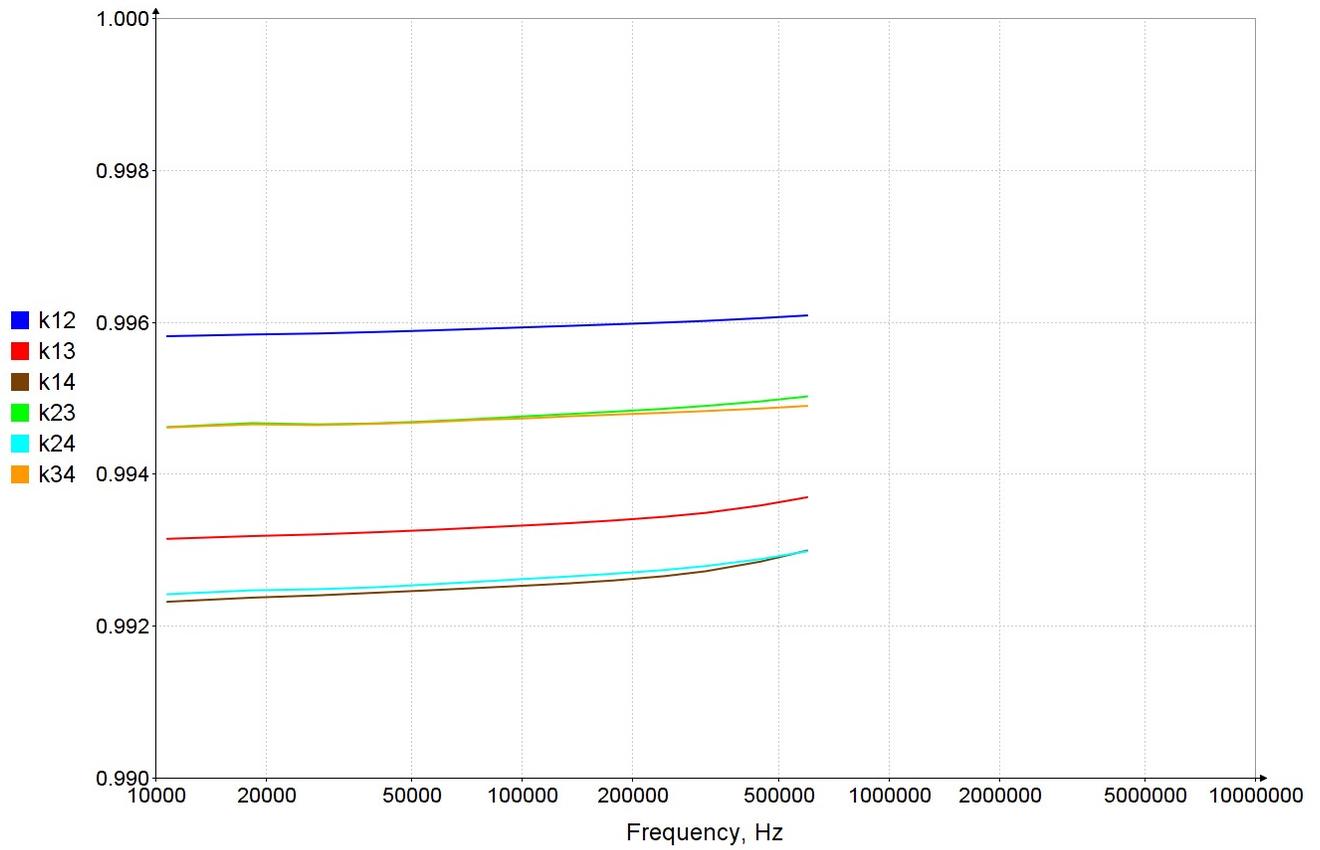
$$k_{13} := \frac{L_{13}}{\sqrt{L_{11} \cdot L_{33}}}$$

$$k_{14} := \frac{L_{14}}{\sqrt{L_{11} \cdot L_{44}}}$$

$$k_{23} := \frac{L_{23}}{\sqrt{L_{22} \cdot L_{33}}}$$

$$k_{24} := \frac{L_{24}}{\sqrt{L_{22} \cdot L_{44}}}$$

$$k_{34} := \frac{L_{34}}{\sqrt{L_{33} \cdot L_{44}}}$$



Mutual Resistance couplings

$$kr12 := \frac{R12}{\sqrt{R11 \cdot R22}}$$

$$kr13 := \frac{R13}{\sqrt{R11 \cdot R33}}$$

$$kr14 := \frac{R14}{\sqrt{R11 \cdot R44}}$$

$$kr23 := \frac{R23}{\sqrt{R22 \cdot R33}}$$

$$kr24 := \frac{R24}{\sqrt{R22 \cdot R44}}$$

$$kr34 := \frac{R34}{\sqrt{R33 \cdot R44}}$$

Mutual Resistance Function

$$KR(f) := \begin{bmatrix} kr12_f \\ kr13_f \\ kr14_f \\ kr23_f \\ kr24_f \\ kr34_f \end{bmatrix}$$

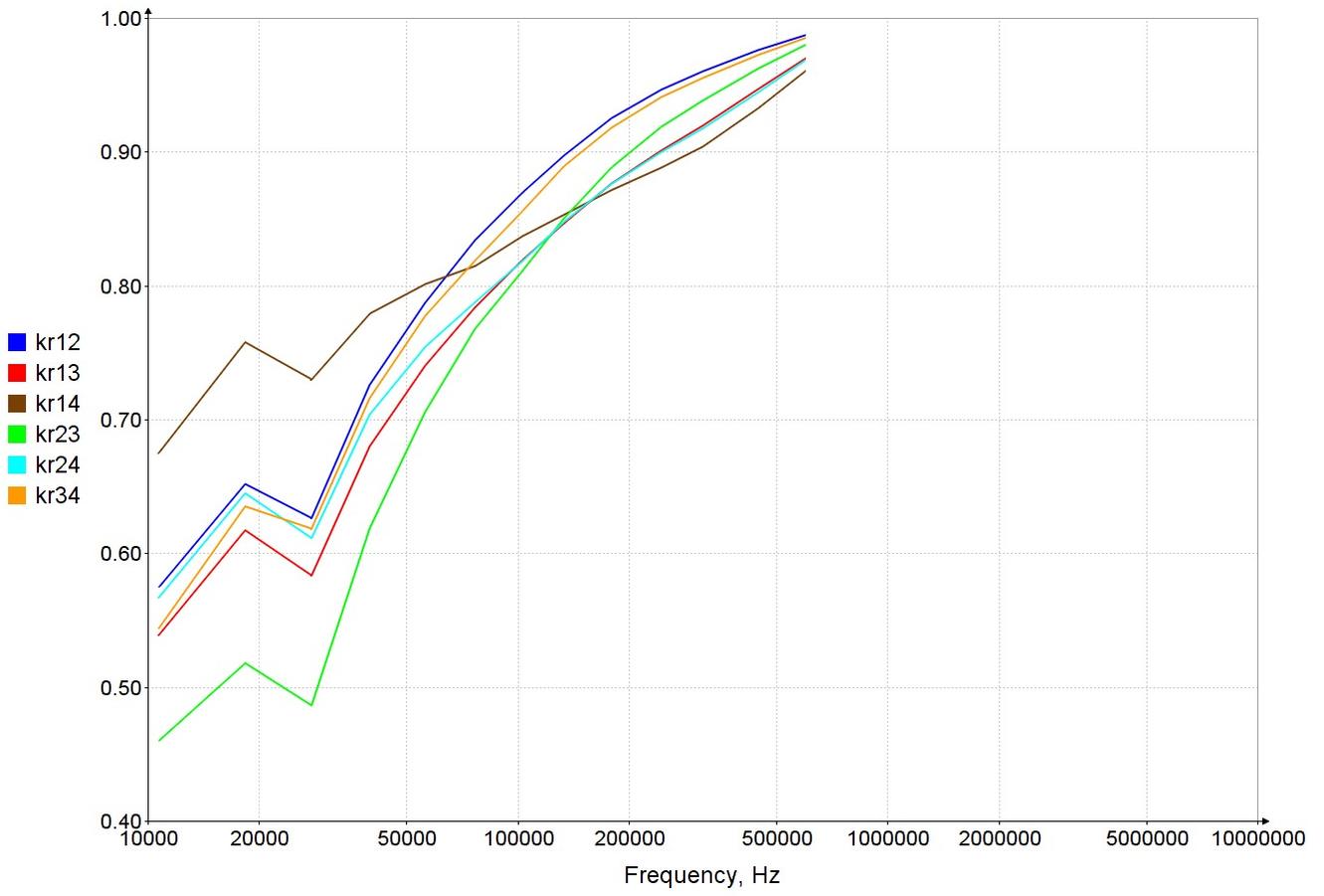


Fig. 9. Mutual Resistance Couplings.

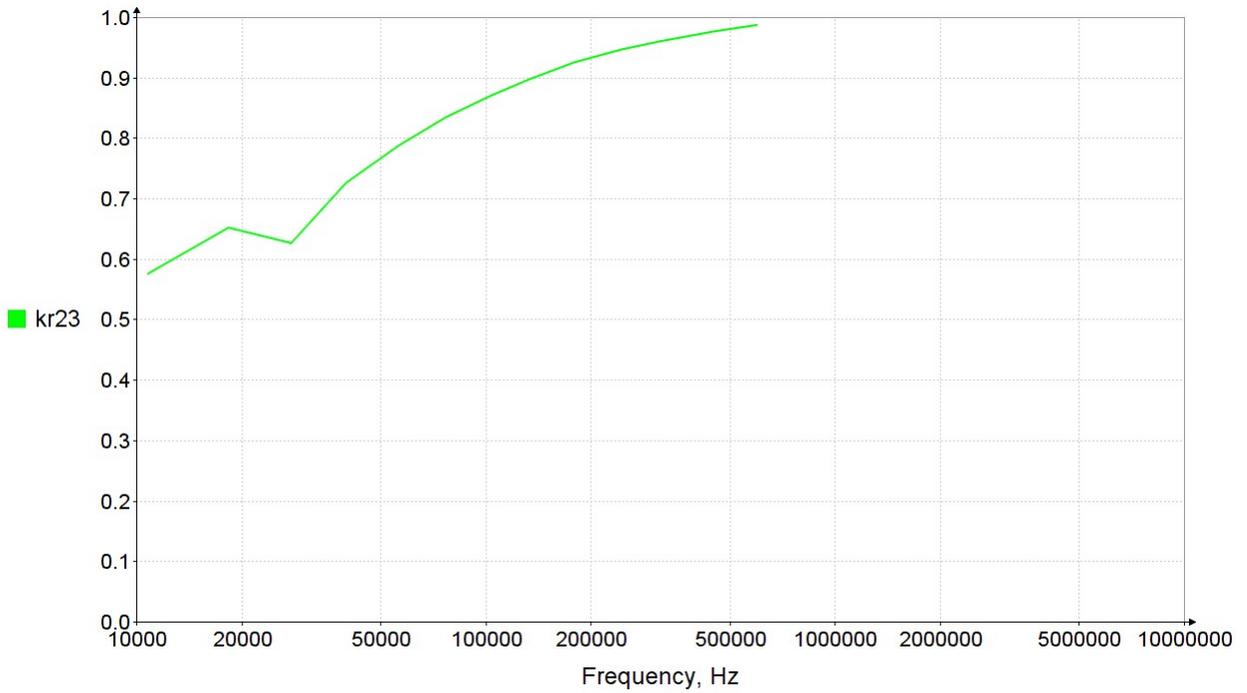
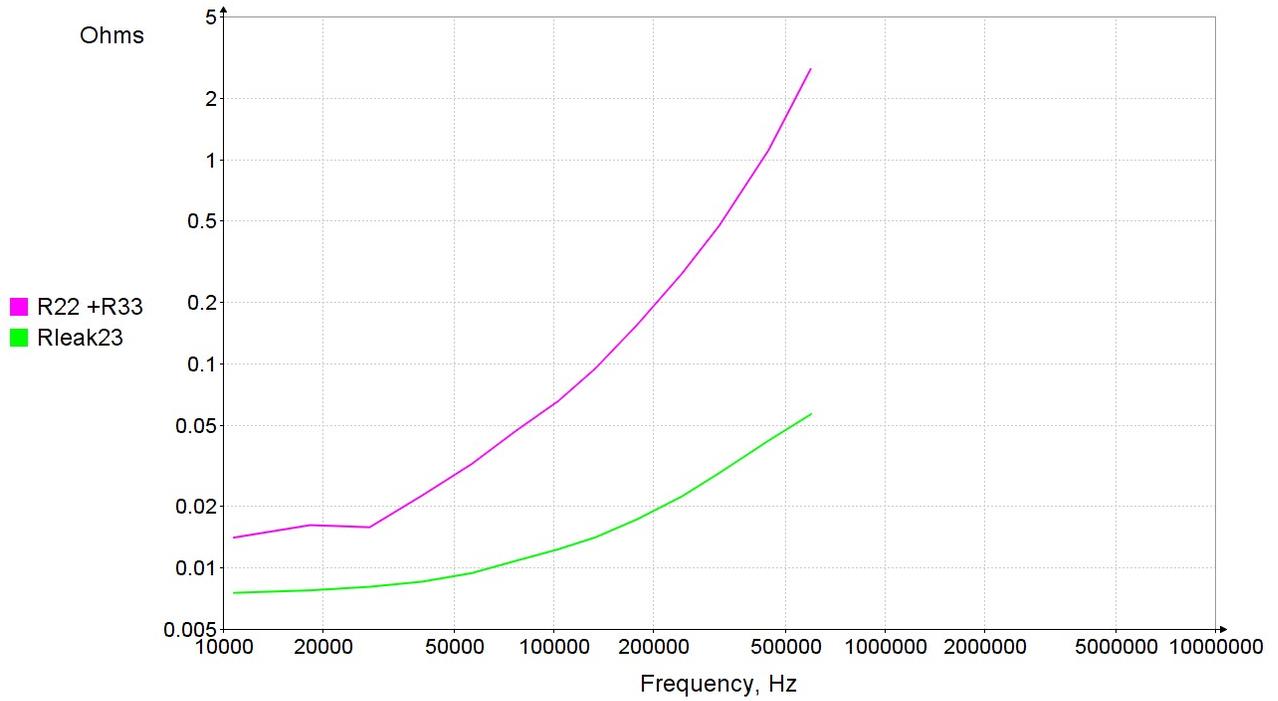


Fig. 10. Comparison between sum of self and reflected self resistances for high positive mutual resistance.

There is a significant reduction of the ac resistance due to the mutual resistance between these adjacent windings.

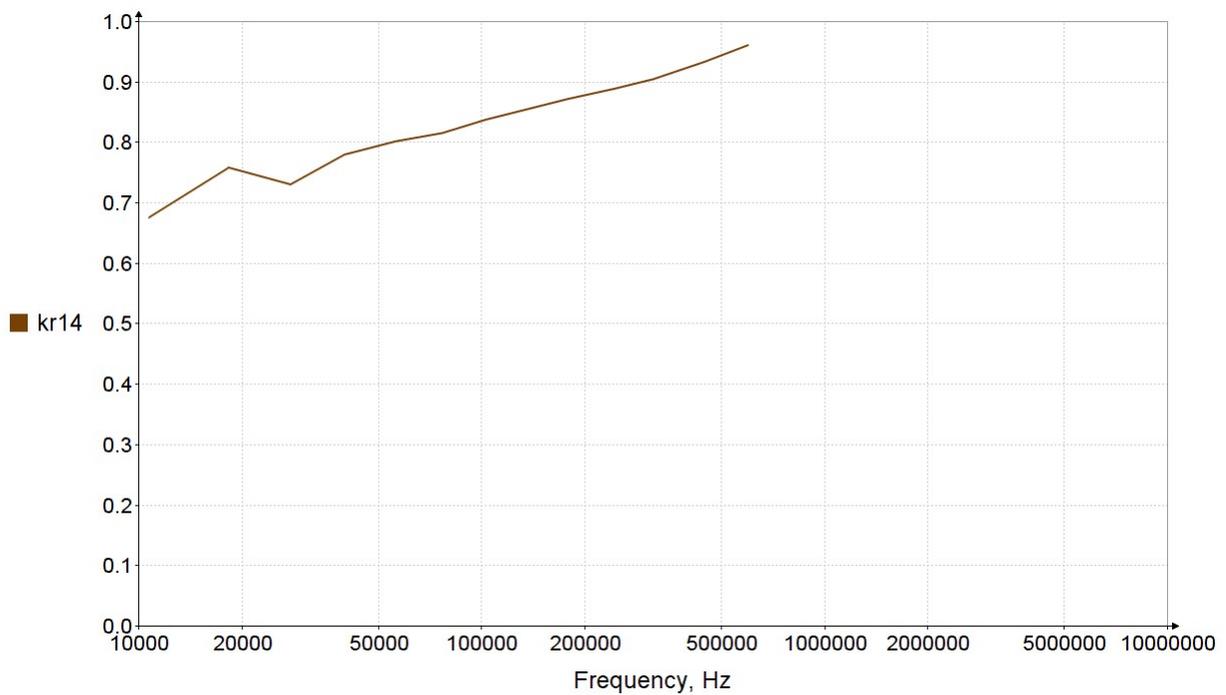
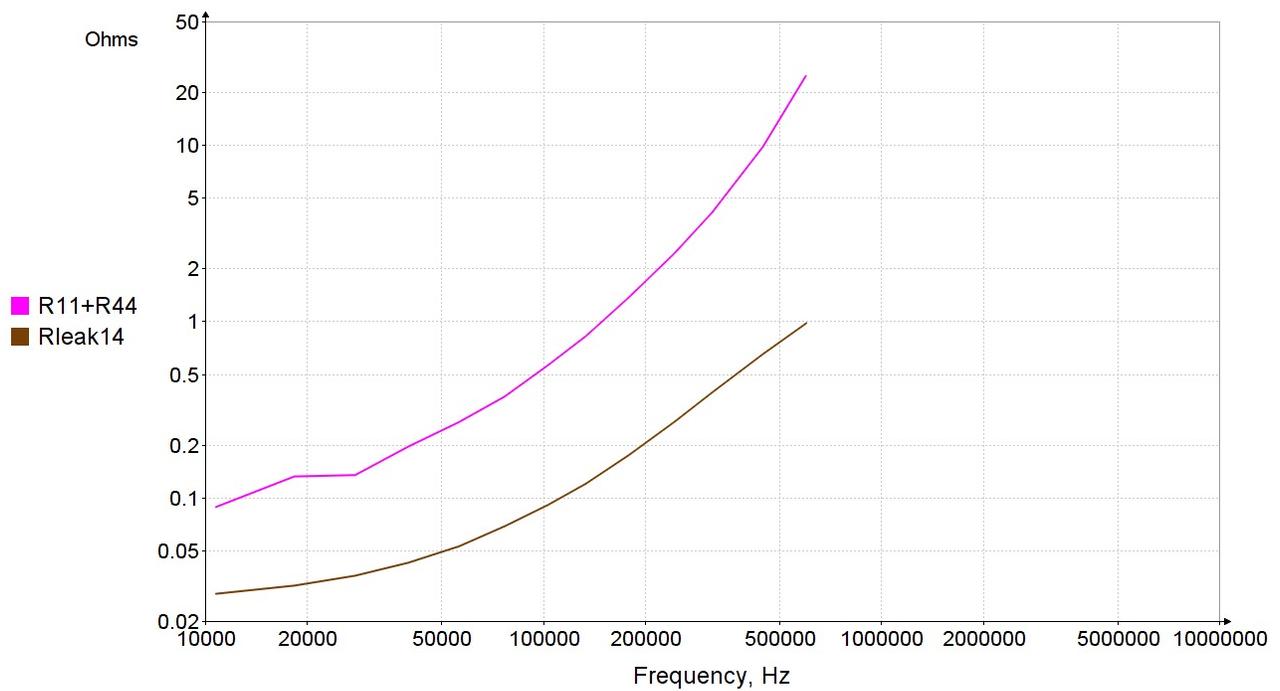


Fig. 11. Comparison between sum of self and reflected self resistances for lower mutual resistance.

These coils are not adjacent, and the resulting lower mutual resistance produces less reduction of the ac resistance compared to Fig. 10.

The impedance matrix description of the transformer can be approximated with the circuit model shown below in Fig. 12 as explained in [1]. For each winding, there is a resistor representing the dc resistance of that winding and a main inductor representing the maximum low-frequency inductance for that winding. The main inductor and the dc resistance for each winding are connected in series between the electrical terminals of that winding. There is also a set of auxiliary circuits for each winding that is shown in a row to the left of the winding. Each auxiliary circuit consists of an auxiliary inductor that is connected in parallel with an auxiliary resistor. The bottom terminals of all of the inductors in each set are connected together to prevent floating nodes, which are not allowed in circuit simulators.

The schematic diagram shows two auxiliary circuits for each winding, but the model could be extended to include more auxiliary circuits. Increasing the number of auxiliary circuits increases the frequency range over which the skin effect can be modeled.

The main inductors are coupled to each other and to each of the auxiliary inductors. The auxiliary inductors are not coupled to each other. It is, of course, impossible to construct a magnetic device in which a set of uncoupled windings are all coupled some other winding. This arrangement is useful as a model, however, and it is possible to describe it mathematically, and to model it in circuit simulators.

The model has one more degree of freedom than is necessary for each auxiliary inductors, so the inductances of the auxiliary inductors in each set are assigned a value equal to the inductance of the main winding associated with that set.

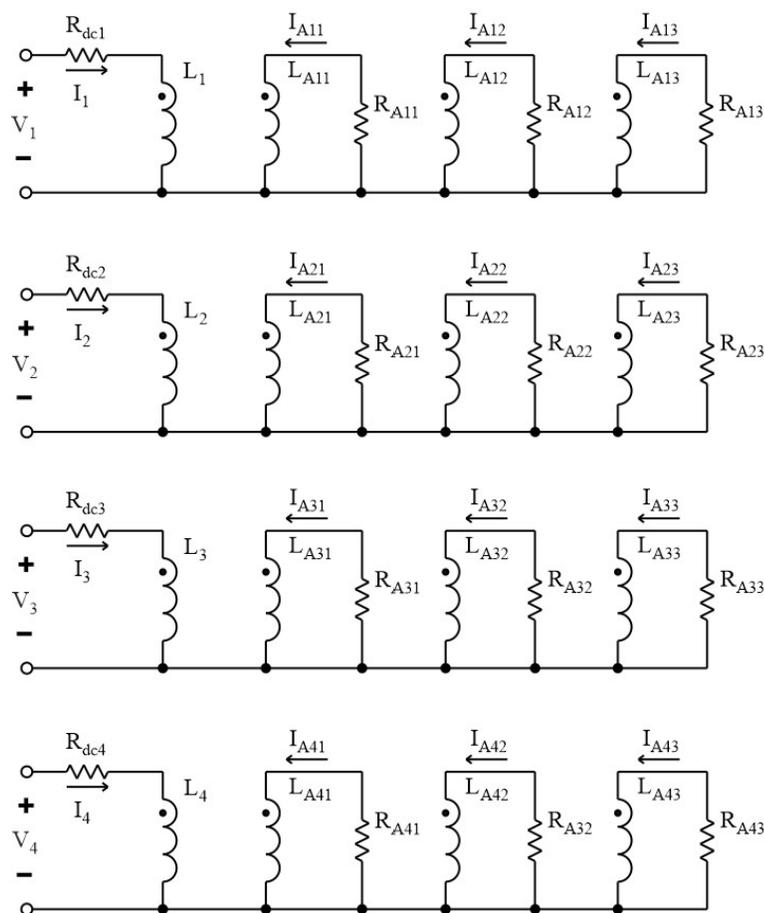


Figure 12. Schematic diagram of transformer circuit model.

The mutual inductance between L_1 and L_2 is designated M_{12} .

The elements of M are calculated as shown below.

$$M(k_A) := \left\| \begin{array}{l} a \leftarrow 1 \\ Cols \leftarrow Naux \\ \text{for } row \in 1..N \\ \quad \left\| \begin{array}{l} \text{for } col \in 1..Cols \\ \quad \left\| \begin{array}{l} M_{row, col} \leftarrow k_{A_a} \cdot \sqrt{L_{A_{col}} \cdot L_{b_{row, row}}} \\ a \leftarrow a + 1 \end{array} \right\| \\ \end{array} \right\| \\ \end{array} \right\| \\ M \end{array} \right.$$

The value of each auxiliary inductor is set equal to the value of the corresponding main winding.

$$L_A := \left\| \begin{array}{l} row \leftarrow 0 \\ \text{for } n \in 1..N \\ \quad \left\| \begin{array}{l} \text{for } a \in 1..r \\ \quad \left\| \begin{array}{l} row \leftarrow row + 1 \\ L_{row} \leftarrow L_{b_{n, n}} \end{array} \right\| \\ \end{array} \right\| \\ \end{array} \right\| \\ L \end{array} \right.$$

Functions to define the G and B matrices described in [1]. G and B are needed to find the impedances of the transformer equivalent circuit shown in Fig. 12.

$$G(f, L_A, R_A) := \left\| \begin{array}{l} G_A \leftarrow \left(\frac{R_A}{R_A^2 + (\omega_f)^2 \cdot L_A^2} \right) \\ X \leftarrow \frac{\text{identity}(Naux)}{\Omega} \\ \text{for } n \in 1..Naux \\ \quad \left\| \begin{array}{l} X_{n, n} \leftarrow G_{A_n} \end{array} \right\| \\ \end{array} \right\| \\ X \end{array} \right.$$

$$B(f, L_A, R_A) := \left\| \begin{array}{l} B_A \leftarrow \left(\frac{L_A}{R_A^2 + (\omega_f)^2 \cdot L_A^2} \right) \\ X \leftarrow \text{identity}(Naux) \cdot \frac{s}{\Omega} \\ \text{for } n \in 1..Naux \\ \quad \left\| \begin{array}{l} X_{n, n} \leftarrow B_{A_n} \end{array} \right\| \\ \end{array} \right\| \\ X \end{array} \right.$$

$$\text{rows}(G(1, L_A, R_A)) = 12$$

$$\text{cols}(G(1, L_A, R_A)) = 12$$

$$\text{rows}(B(1, L_A, R_A)) = 12$$

$$\text{cols}(B(1, L_A, R_A)) = 12$$

Function to calculate the equivalent circuit self and mutual resistances.

$$R_{eq}(R_A, k_A, f) := \left[R \leftarrow Rb + (\omega_f)^2 \cdot M(k_A) \cdot G(f, L_A, R_A) \cdot M(k_A)^T \right]$$

$$\begin{bmatrix} R_{1,1} \\ R_{2,2} \\ R_{3,3} \\ R_{4,4} \\ R_{1,2} \\ R_{1,3} \\ R_{1,4} \\ R_{2,3} \\ R_{2,4} \\ R_{3,4} \end{bmatrix}$$

$$\text{rows}(R_{eq}(R_A, k_A, 1)) = 10$$

$$\text{cols}(R_{eq}(R_A, k_A, 1)) = 1$$

Function to calculate self and mutual inductances of the the equivalent circuit

$$L_{eq}(R_A, k_A, f) := \left[L \leftarrow Lb - (\omega_f)^2 \cdot M(k_A) \cdot B(f, L_A, R_A) \cdot M(k_A)^T \right]$$

$$\begin{bmatrix} L_{1,1} \\ L_{2,2} \\ L_{3,3} \\ L_{4,4} \\ L_{1,2} \\ L_{1,3} \\ L_{1,4} \\ L_{2,3} \\ L_{2,4} \\ L_{3,4} \end{bmatrix}$$

Function to calculate the equivalent circuit self and mutual impedances.

$$Z_{eq}(R_A, k_A, f) := R_{eq}(R_A, k_A, f) + 1j \cdot \omega_f \cdot L_{eq}(R_A, k_A, f)$$

Functions to calculate leakage impedances based on (5).

$$Z_{leak_mn} = Z_{mm} - \frac{Z_{mn}^2}{Z_{nn}} \quad (5)$$

$$Rleak12EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{(Z_{eq}(R_A, k_A, f)_5)^2}{Z_{eq}(R_A, k_A, f)_2} \right)$$

$$Rleak13EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{(Z_{eq}(R_A, k_A, f)_6)^2}{Z_{eq}(R_A, k_A, f)_3} \right)$$

$$Rleak14EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{(Z_{eq}(R_A, k_A, f)_7)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

$$Rleak23EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_2 - \frac{\left(Z_{eq}(R_A, k_A, f)_8 \right)^2}{Z_{eq}(R_A, k_A, f)_3} \right)$$

$$Rleak24EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_2 - \frac{\left(Z_{eq}(R_A, k_A, f)_9 \right)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

$$Rleak34EQ(R_A, k_A, f) := \operatorname{Re} \left(Z_{eq}(R_A, k_A, f)_3 - \frac{\left(Z_{eq}(R_A, k_A, f)_{10} \right)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

$$Lleak12EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{\left(Z_{eq}(R_A, k_A, f)_5 \right)^2}{Z_{eq}(R_A, k_A, f)_2} \right)$$

$$Lleak13EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{\left(Z_{eq}(R_A, k_A, f)_6 \right)^2}{Z_{eq}(R_A, k_A, f)_3} \right)$$

$$Lleak14EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_1 - \frac{\left(Z_{eq}(R_A, k_A, f)_7 \right)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

$$Lleak23EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_2 - \frac{\left(Z_{eq}(R_A, k_A, f)_8 \right)^2}{Z_{eq}(R_A, k_A, f)_3} \right)$$

$$Lleak24EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_2 - \frac{\left(Z_{eq}(R_A, k_A, f)_9 \right)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

$$Lleak34EQ(R_A, k_A, f) := \frac{1}{\omega_f} \cdot \operatorname{Im} \left(Z_{eq}(R_A, k_A, f)_3 - \frac{\left(Z_{eq}(R_A, k_A, f)_{10} \right)^2}{Z_{eq}(R_A, k_A, f)_4} \right)$$

Function to calculate the mutual resistance couplings of the the equivalent circuit

$$kreq(R_A, k_A, f) := \left\| \begin{array}{l} R \leftarrow Rb + (\omega_f)^2 \cdot M(k_A) \cdot G(f, L_A, R_A) \cdot M(k_A)^T \\ \frac{R_{1,2}}{\sqrt{R_{1,1} \cdot R_{2,2}}} \\ \frac{R_{1,3}}{\sqrt{R_{1,1} \cdot R_{3,3}}} \\ \frac{R_{1,4}}{\sqrt{R_{1,1} \cdot R_{4,4}}} \\ \frac{R_{2,3}}{\sqrt{R_{2,2} \cdot R_{3,3}}} \\ \frac{R_{2,4}}{\sqrt{R_{2,2} \cdot R_{4,4}}} \\ \frac{R_{3,4}}{\sqrt{R_{3,3} \cdot R_{4,4}}} \end{array} \right\|$$

Define error functions base on mutual resistance coupling, resistance and inductance

$$Error_KR(R_A, k_A, f) := \left\| \begin{array}{l} kr \leftarrow KR(f) \\ kreq(R_A, k_A, f) - kr \end{array} \right\|$$

$$Error_R(R_A, k_A, f) := \left\| \begin{array}{l} Rf \leftarrow RF(f) \\ D \leftarrow Req(R_A, k_A, f) - Rf \\ \frac{D}{Rf} \end{array} \right\|$$

$$Error_L(R_A, k_A, f) := \left\| \begin{array}{l} Lf \leftarrow LF(f) \\ D \leftarrow Leq(R_A, k_A, f) - Lf \\ \frac{D}{Lf} \end{array} \right\|$$

Define function for determining the if there is a negative eigenvalue for the model coupling matrix. This helps the solver find solutions that are physically realizable, which requires all of the eigenvalues to be positive [2]. The 1000000 multiplier gives it a high weight in the solver.

$$EigenSign(k_A) := \left\| \begin{array}{l} ET \leftarrow \min(EigenTest(k_A)) \\ \frac{10000000 \cdot ET}{|ET| + 10^{-10}} \end{array} \right\| \quad EigenSign(k_A) = 10 \cdot 10^6$$

Error Weighting

$c := 100$

$d := 10$

$e := 1$

Guess Values

$$d \cdot Error_R(R_A, k_A, 1) = Z$$

$$d \cdot Error_R(R_A, k_A, 5) = Z$$

$$d \cdot Error_R(R_A, k_A, 10) = Z$$

$$d \cdot Error_R(R_A, k_A, 2) = Z$$

$$d \cdot Error_R(R_A, k_A, 6) = Z$$

$$d \cdot Error_R(R_A, k_A, 11) = Z$$

$$d \cdot Error_R(R_A, k_A, 3) = Z$$

$$d \cdot Error_R(R_A, k_A, 7) = Z$$

$$d \cdot Error_R(R_A, k_A, 12) = Z$$

$$d \cdot Error_R(R_A, k_A, 4) = Z$$

$$d \cdot Error_R(R_A, k_A, 8) = Z$$

$$d \cdot Error_R(R_A, k_A, 13) = Z$$

$$c \cdot Error_L(R_A, k_A, 1) = Z$$

$$c \cdot Error_L(R_A, k_A, 5) = Z$$

$$c \cdot Error_L(R_A, k_A, 10) = Z$$

$$c \cdot Error_L(R_A, k_A, 2) = Z$$

$$c \cdot Error_L(R_A, k_A, 6) = Z$$

$$c \cdot Error_L(R_A, k_A, 11) = Z$$

$$c \cdot Error_L(R_A, k_A, 3) = Z$$

$$c \cdot Error_L(R_A, k_A, 7) = Z$$

$$c \cdot Error_L(R_A, k_A, 12) = Z$$

$$c \cdot Error_L(R_A, k_A, 4) = Z$$

$$c \cdot Error_L(R_A, k_A, 8) = Z$$

$$c \cdot Error_L(R_A, k_A, 13) = Z$$

$$e \cdot Error_KR(R_A, k_A, 1) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 5) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 9) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 2) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 6) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 10) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 3) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 7) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 11) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 4) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 8) = Zk$$

$$e \cdot Error_KR(R_A, k_A, 13) = Zk$$

traints

Constraints on coupling coefficients and resistors prevent inappropriate component values.

Cons

$$\begin{array}{cccccc}
 -1 < k_{A_1} < 1 & -1 < k_{A_9} < 1 & -1 < k_{A_{17}} < 1 & -1 < k_{A_{25}} < 1 & -1 < k_{A_{33}} < 1 & -1 < k_{A_{41}} < 1 \\
 -1 < k_{A_2} < 1 & -1 < k_{A_{10}} < 1 & -1 < k_{A_{18}} < 1 & -1 < k_{A_{26}} < 1 & -1 < k_{A_{34}} < 1 & -1 < k_{A_{42}} < 1 \\
 -1 < k_{A_3} < 1 & -1 < k_{A_{11}} < 1 & -1 < k_{A_{19}} < 1 & -1 < k_{A_{27}} < 1 & -1 < k_{A_{35}} < 1 & -1 < k_{A_{43}} < 1 \\
 -1 < k_{A_4} < 1 & -1 < k_{A_{12}} < 1 & -1 < k_{A_{20}} < 1 & -1 < k_{A_{28}} < 1 & -1 < k_{A_{36}} < 1 & -1 < k_{A_{44}} < 1 \\
 -1 < k_{A_5} < 1 & -1 < k_{A_{13}} < 1 & -1 < k_{A_{21}} < 1 & -1 < k_{A_{29}} < 1 & -1 < k_{A_{37}} < 1 & -1 < k_{A_{45}} < 1 \\
 -1 < k_{A_6} < 1 & -1 < k_{A_{14}} < 1 & -1 < k_{A_{22}} < 1 & -1 < k_{A_{30}} < 1 & -1 < k_{A_{38}} < 1 & -1 < k_{A_{46}} < 1 \\
 -1 < k_{A_7} < 1 & -1 < k_{A_{15}} < 1 & -1 < k_{A_{23}} < 1 & -1 < k_{A_{31}} < 1 & -1 < k_{A_{39}} < 1 & -1 < k_{A_{47}} < 1 \\
 -1 < k_{A_8} < 1 & -1 < k_{A_{16}} < 1 & -1 < k_{A_{24}} < 1 & -1 < k_{A_{32}} < 1 & -1 < k_{A_{40}} < 1 & -1 < k_{A_{48}} < 1
 \end{array}$$

$$10^4 \cdot R_{A_1} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_4} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_7} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_{10}} > 10^5 \cdot \Omega$$

$$10^4 \cdot R_{A_2} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_5} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_8} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_{11}} > 10^5 \cdot \Omega$$

$$10^4 \cdot R_{A_3} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_6} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_9} > 10^5 \cdot \Omega \quad 10^4 \cdot R_{A_{12}} > 10^5 \cdot \Omega$$

$$EigenSign(k_A) > 10000000$$

Solver

$$\begin{bmatrix} R_A \\ k_A \end{bmatrix} := \text{Minerr}(R_A, k_A)$$

ERR = ?

$$R_A = \begin{bmatrix} 4.7131 \cdot 10^3 \\ 10.0000 \\ 10.0000 \\ 419.6790 \\ 512.4565 \\ 10.0000 \\ 418.5462 \\ 513.5535 \\ 10.0000 \\ 4.6899 \cdot 10^3 \\ 10.0000 \\ 10.0000 \end{bmatrix} \cdot \Omega$$

$$Kb = \begin{bmatrix} 1.00000 & 0.99581 & 0.99313 & 0.99231 \\ 0.99581 & 1.00000 & 0.99462 & 0.99240 \\ 0.99313 & 0.99462 & 1.00000 & 0.99461 \\ 0.99231 & 0.99240 & 0.99461 & 1.00000 \end{bmatrix}$$

$$\text{eigenvals}(K_{\text{mod}}(k_A)) = \begin{bmatrix} 4.069991 \\ 1.007516 \\ 1.003385 \\ 1.001120 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 1.000000 \\ 0.911537 \\ 0.002979 \\ 0.001736 \\ 0.001736 \end{bmatrix}$$

If negative eigenvalues values are present then the realizability criterion is violated [2].

Computed auxiliary couplings

$$k_{A1} := \left\| \begin{array}{l} \text{for } h \in 1 \dots 24 \\ \left\| \begin{array}{l} K_h \leftarrow k_{A_h} \\ K \end{array} \right\| \end{array} \right\|$$

$$k_{A2} := \left\| \begin{array}{l} \text{for } h \in 25 \dots 48 \\ \left\| \begin{array}{l} K_{h-24} \leftarrow k_{A_h} \\ K \end{array} \right\| \end{array} \right\|$$

$$k_{A1} = \begin{bmatrix} 0.101941 \\ 0.018113 \\ 0.047692 \\ 0.112206 \\ 0.085697 \\ 0.005300 \\ 0.115463 \\ 0.087365 \\ 0.003659 \\ 0.105532 \\ 0.014285 \\ 0.043414 \\ 0.119170 \\ 0.044617 \\ 0.031972 \\ 0.098809 \\ 0.114845 \\ -0.000024 \\ 0.100950 \\ 0.115842 \\ 0.008167 \\ 0.080470 \\ 0.022742 \\ 0.017458 \end{bmatrix}$$

$$k_{A2} = \begin{bmatrix} 0.110585 \\ 0.010939 \\ 0.028829 \\ 0.068709 \\ 0.125990 \\ 0.001742 \\ 0.067353 \\ 0.130540 \\ -0.011175 \\ 0.117313 \\ 0.041810 \\ 0.026554 \\ 0.133282 \\ 0.029717 \\ 0.025758 \\ 0.060893 \\ 0.102054 \\ -0.007944 \\ 0.055288 \\ 0.096168 \\ -0.002023 \\ 0.156825 \\ 0.033670 \\ 0.049152 \end{bmatrix}$$

Extract resistance and inductance values of the equivalent circuit for plotting.

$$R11eq_f := R_{eq}(R_A, k_A, f)_1$$

$$L11eq_f := L_{eq}(R_A, k_A, f)_1$$

$$R22eq_f := R_{eq}(R_A, k_A, f)_2$$

$$L22eq_f := L_{eq}(R_A, k_A, f)_2$$

$$R33eq_f := R_{eq}(R_A, k_A, f)_3$$

$$L33eq_f := L_{eq}(R_A, k_A, f)_3$$

$$R44eq_f := R_{eq}(R_A, k_A, f)_4$$

$$L44eq_f := L_{eq}(R_A, k_A, f)_4$$

$$R12eq_f := R_{eq}(R_A, k_A, f)_5$$

$$L12eq_f := L_{eq}(R_A, k_A, f)_5$$

$$R13eq_f := R_{eq}(R_A, k_A, f)_6$$

$$L13eq_f := L_{eq}(R_A, k_A, f)_6$$

$$R14eq_f := R_{eq}(R_A, k_A, f)_7$$

$$L14eq_f := L_{eq}(R_A, k_A, f)_7$$

$$R23eq_f := R_{eq}(R_A, k_A, f)_8$$

$$L23eq_f := L_{eq}(R_A, k_A, f)_8$$

$$R24eq_f := R_{eq}(R_A, k_A, f)_9$$

$$L24eq_f := L_{eq}(R_A, k_A, f)_9$$

$$R34eq_f := R_{eq}(R_A, k_A, f)_{10}$$

$$L34eq_f := L_{eq}(R_A, k_A, f)_{10}$$

Equivalent Circuit mutual resistance couplings

$$kr12eq_f := kreq(R_A, k_A, f)_1$$

$$kr13eq_f := kreq(R_A, k_A, f)_2$$

$$kr14eq_f := kreq(R_A, k_A, f)_3$$

$$kr23eq_f := kreq(R_A, k_A, f)_4$$

$$kr24eq_f := kreq(R_A, k_A, f)_5$$

$$kr34eq_f := kreq(R_A, k_A, f)_6$$

Equivalent circuit leakage resistances and inductances

$$R_{leak12eq_f} := R_{leak12EQ}(R_A, k_A, f)$$

$$R_{leak13eq_f} := R_{leak13EQ}(R_A, k_A, f)$$

$$R_{leak14eq_f} := R_{leak14EQ}(R_A, k_A, f)$$

$$R_{leak23eq_f} := R_{leak23EQ}(R_A, k_A, f)$$

$$R_{leak24eq_f} := R_{leak24EQ}(R_A, k_A, f)$$

$$R_{leak34eq_f} := R_{leak34EQ}(R_A, k_A, f)$$

$$L_{leak12eq_f} := L_{leak12EQ}(R_A, k_A, f)$$

$$L_{leak13eq_f} := L_{leak13EQ}(R_A, k_A, f)$$

$$L_{leak14eq_f} := L_{leak14EQ}(R_A, k_A, f)$$

$$L_{leak23eq_f} := L_{leak23EQ}(R_A, k_A, f)$$

$$L_{leak24eq_f} := L_{leak24EQ}(R_A, k_A, f)$$

$$L_{leak34eq_f} := L_{leak34EQ}(R_A, k_A, f)$$

$$Q_{leak12_f} := \frac{\omega_f \cdot L_{leak12_f}}{R_{leak12_f}}$$

$$Q_{leak13_f} := \frac{\omega_f \cdot L_{leak13_f}}{R_{leak13_f}}$$

$$Q_{leak14_f} := \frac{\omega_f \cdot L_{leak14_f}}{R_{leak14_f}}$$

$$Q_{leak23_f} := \frac{\omega_f \cdot L_{leak23_f}}{R_{leak23_f}}$$

$$Q_{leak24_f} := \frac{\omega_f \cdot L_{leak24_f}}{R_{leak24eq_f}}$$

$$Q_{leak34_f} := \frac{\omega_f \cdot L_{leak34_f}}{R_{leak34_f}}$$

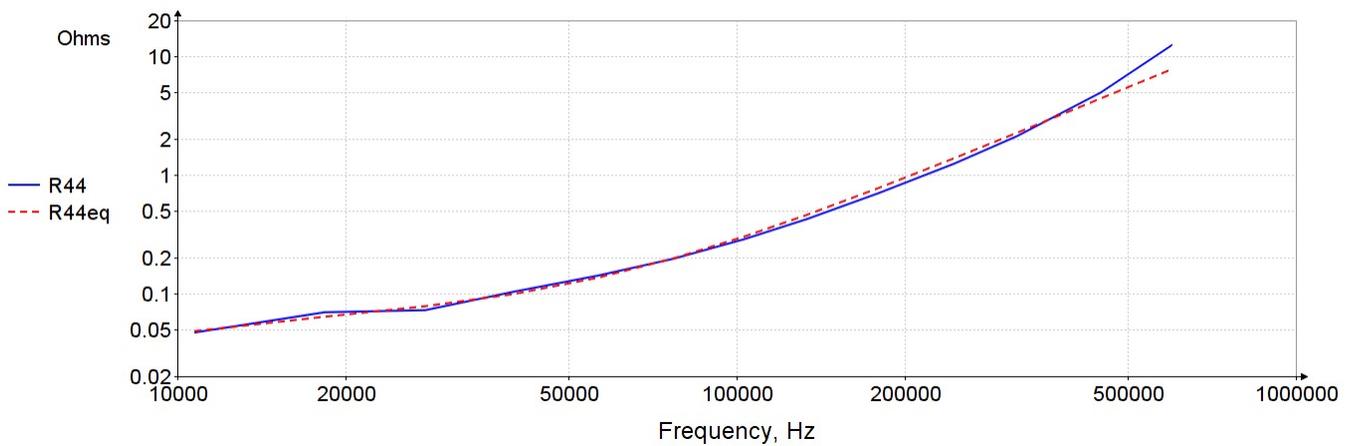
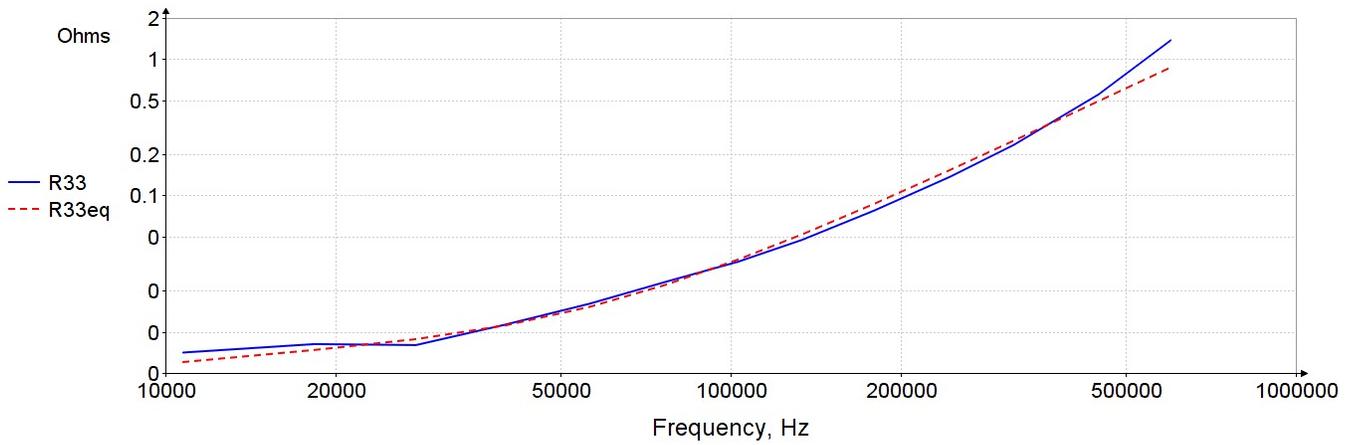
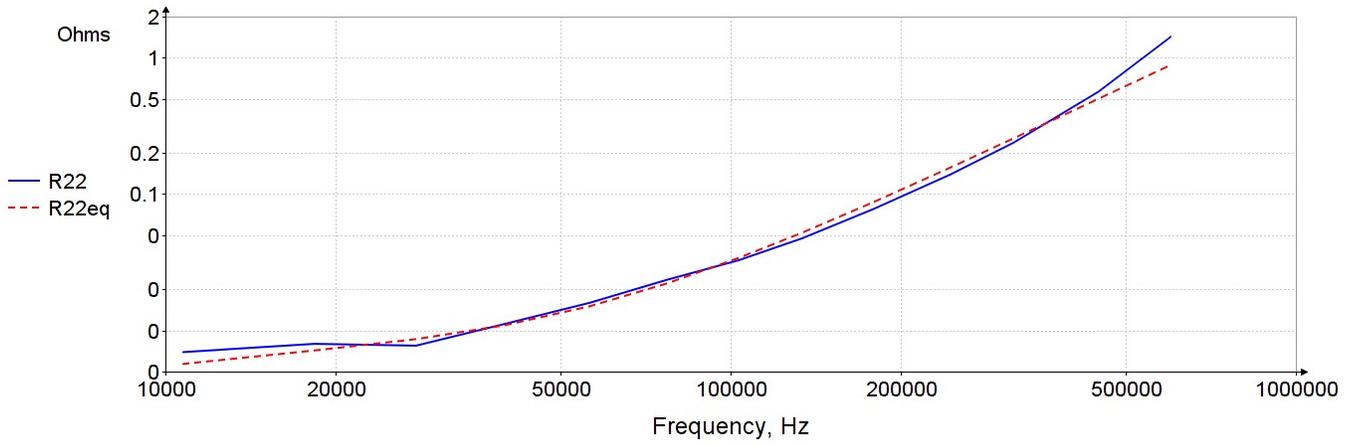
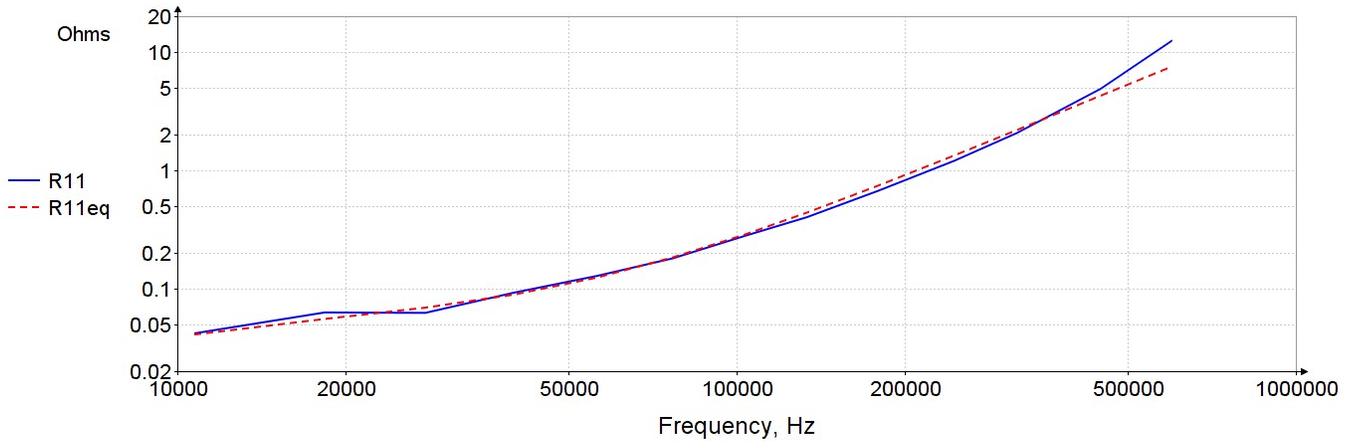


Figure 13. Measured and Equivalent Circuit self resistances.

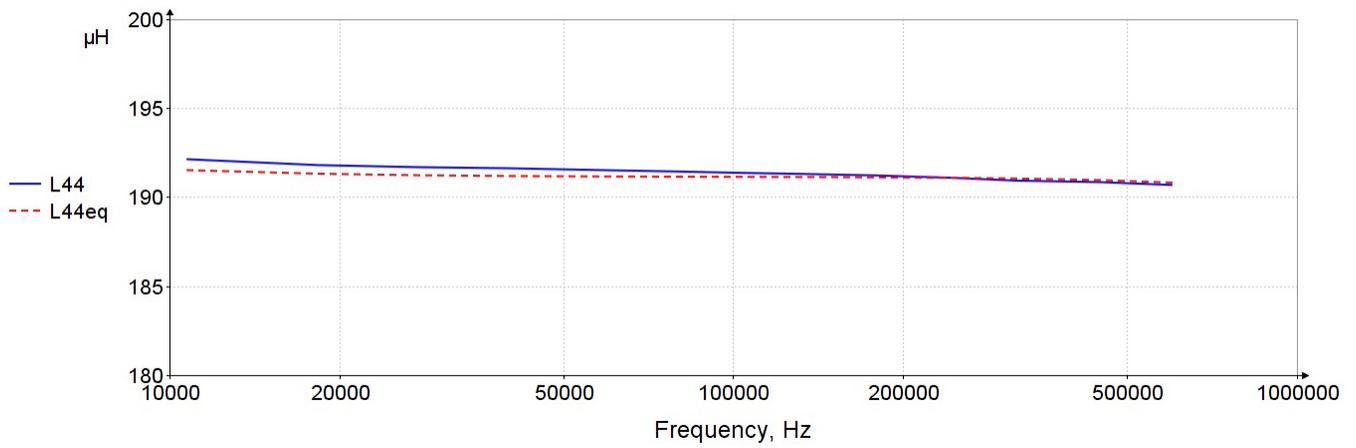
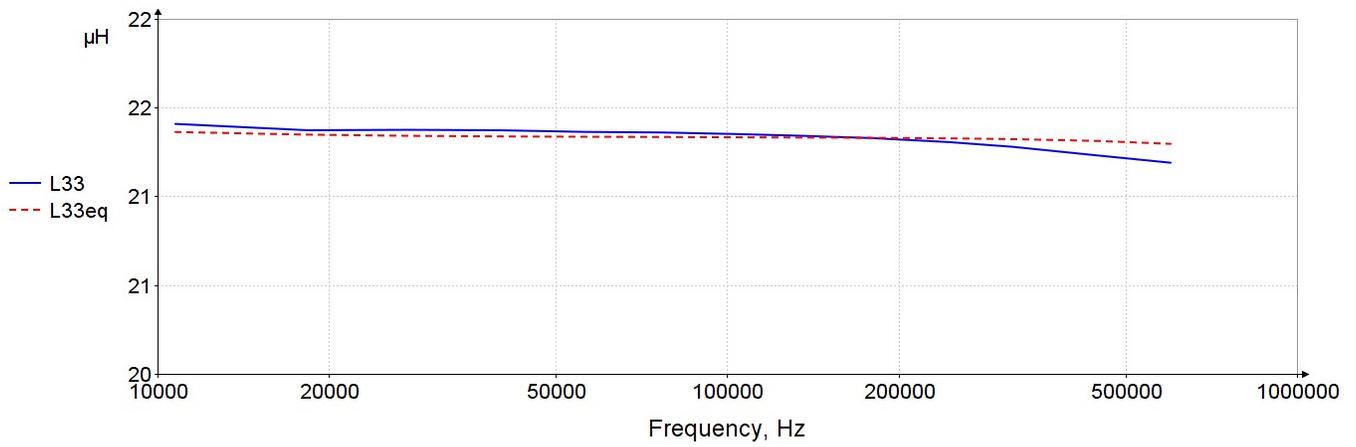
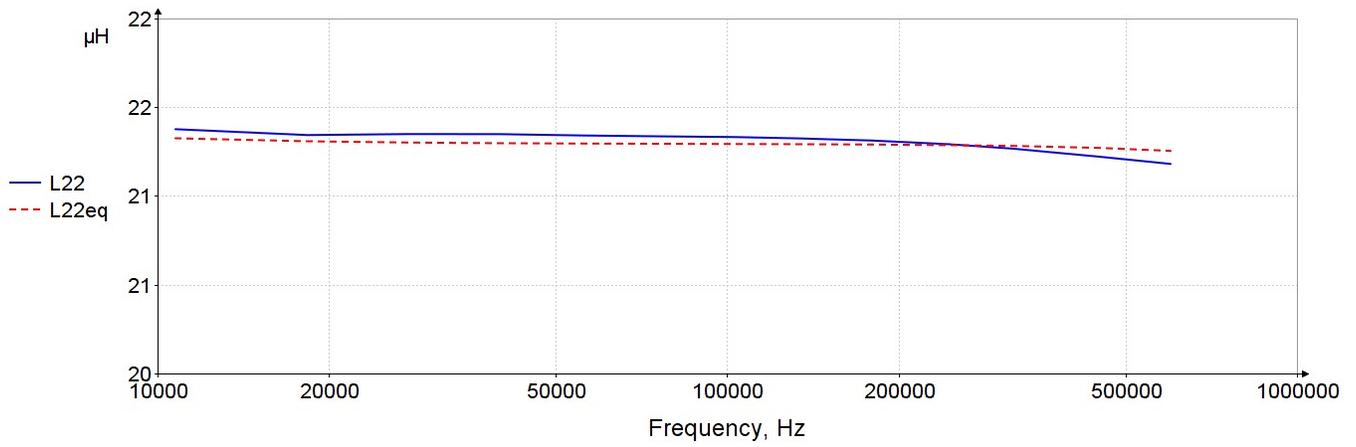
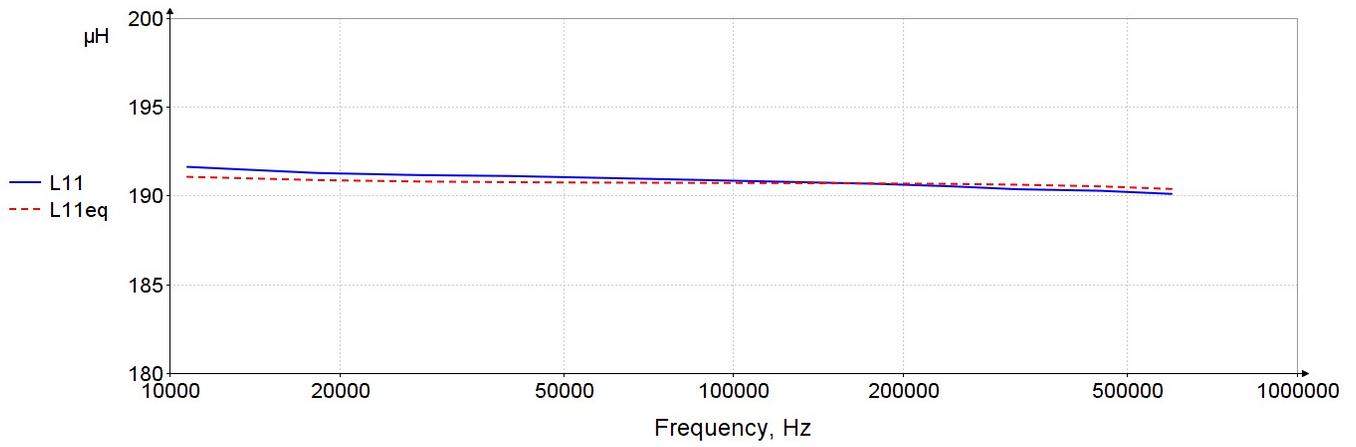


Figure 14. Measured and Equivalent Circuit self inductances.

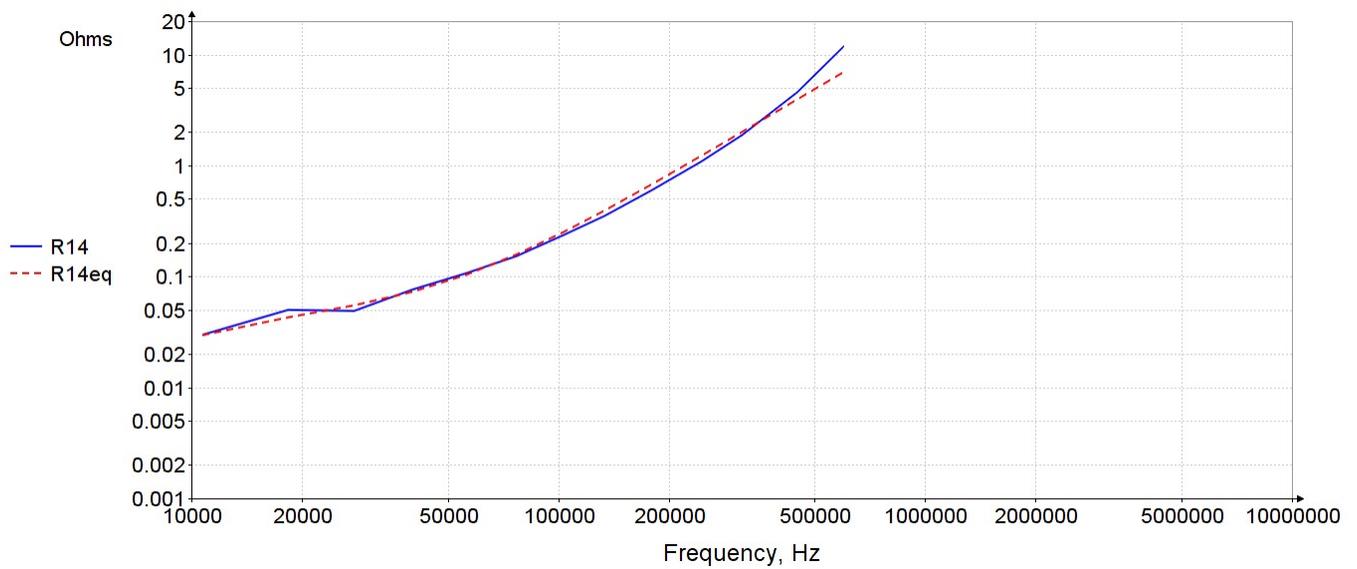
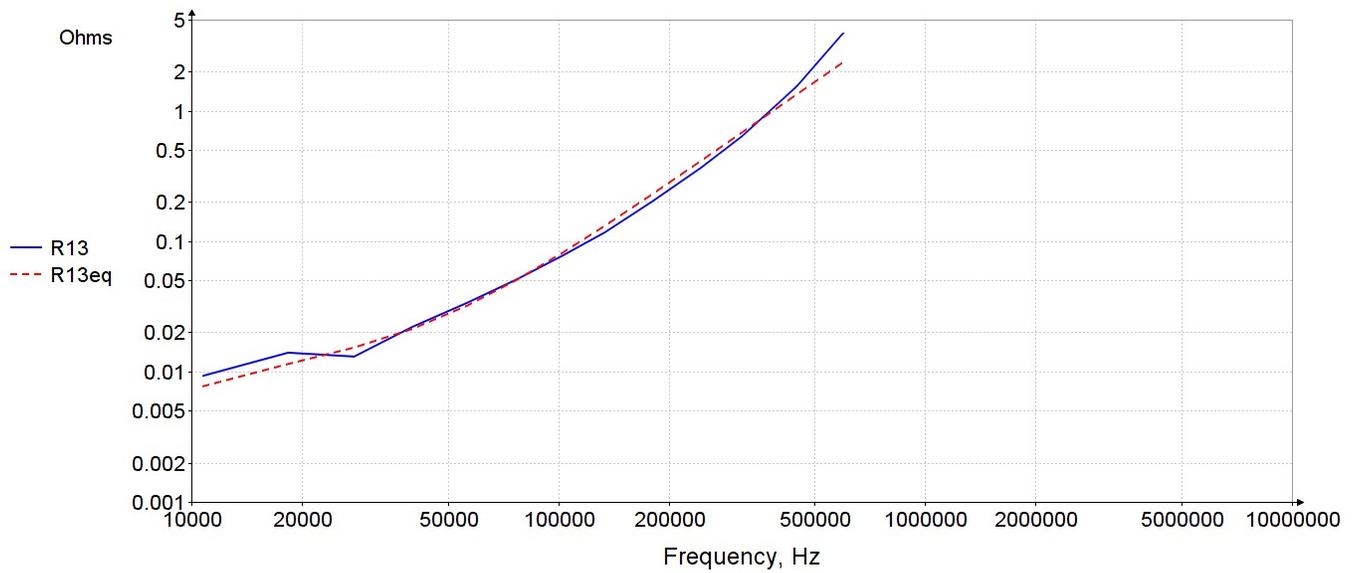
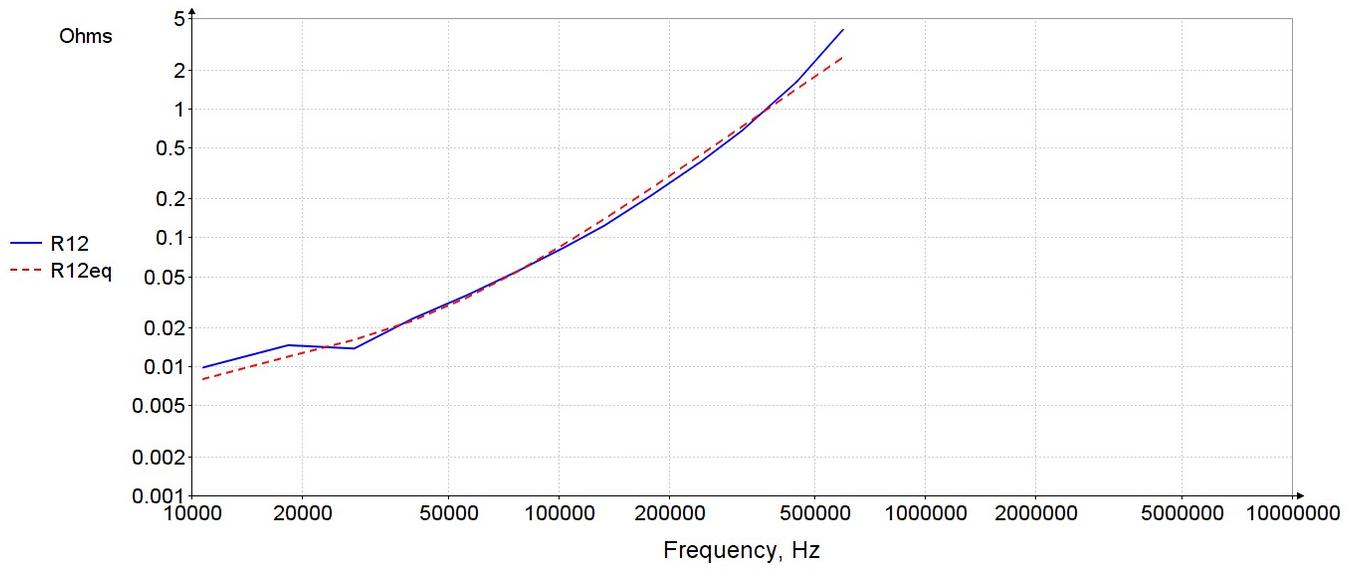


Figure 15a. Measured and Equivalent Circuit mutual resistances.

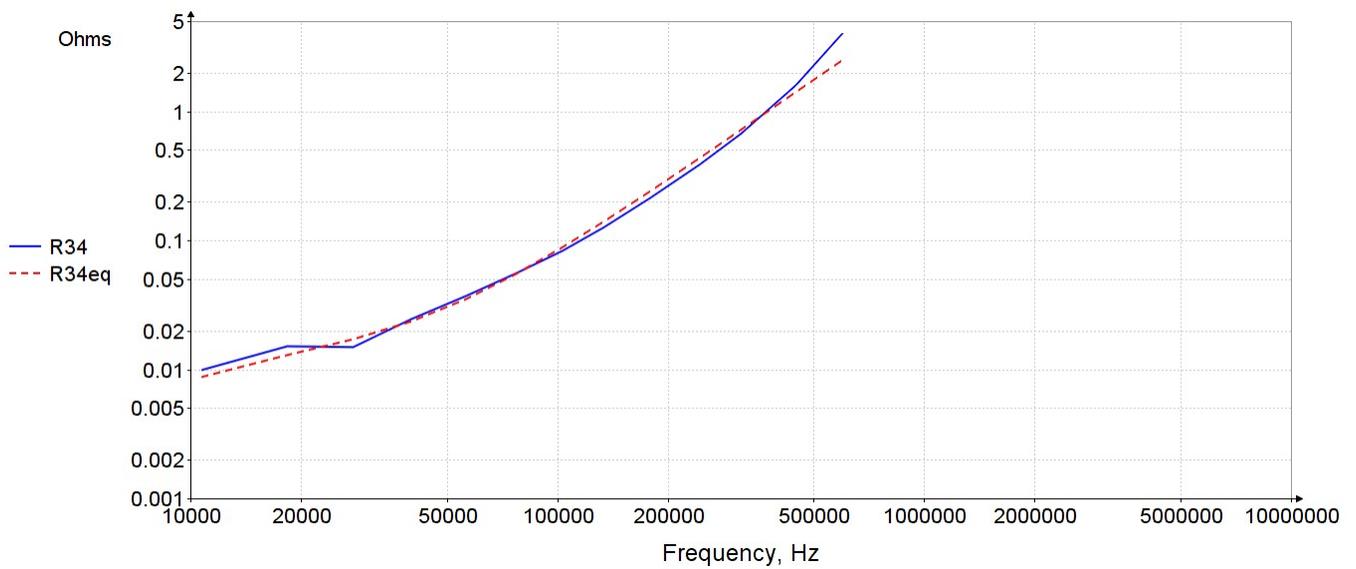
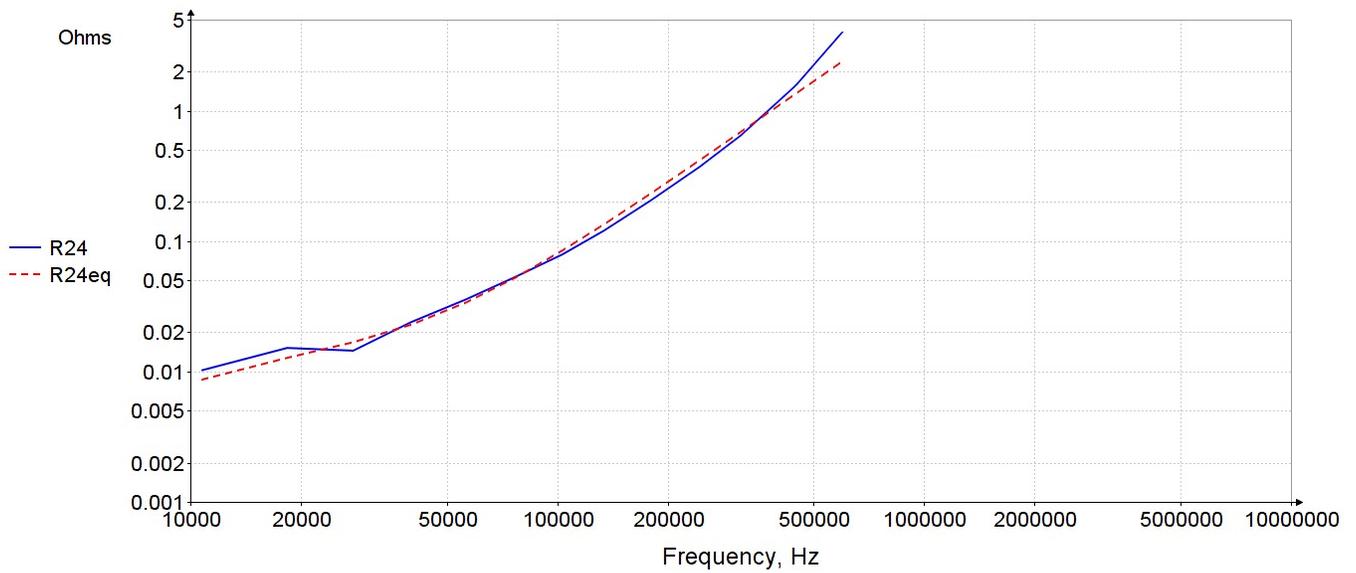
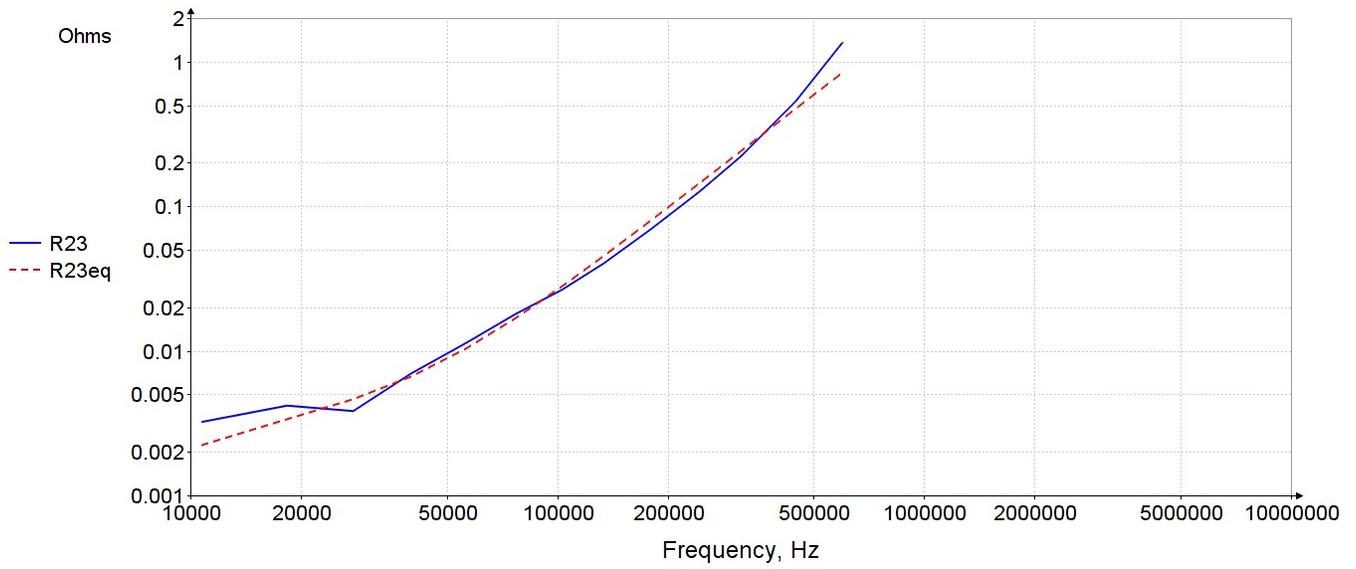


Figure 15b. Measured and Equivalent Circuit mutual resistances.

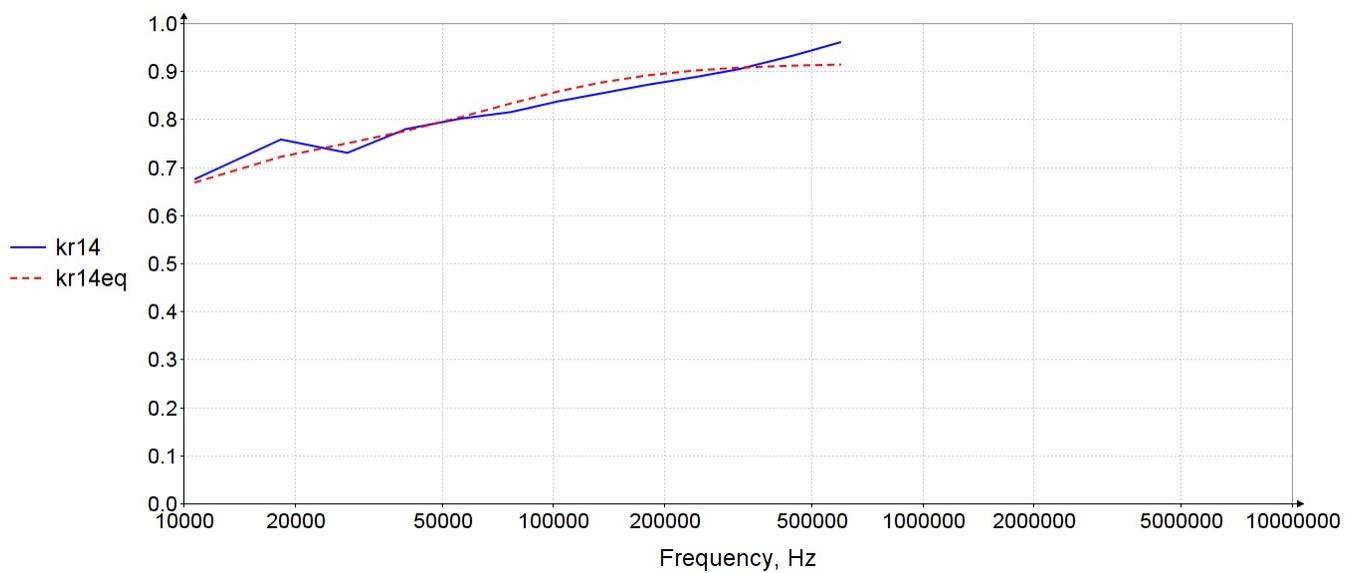
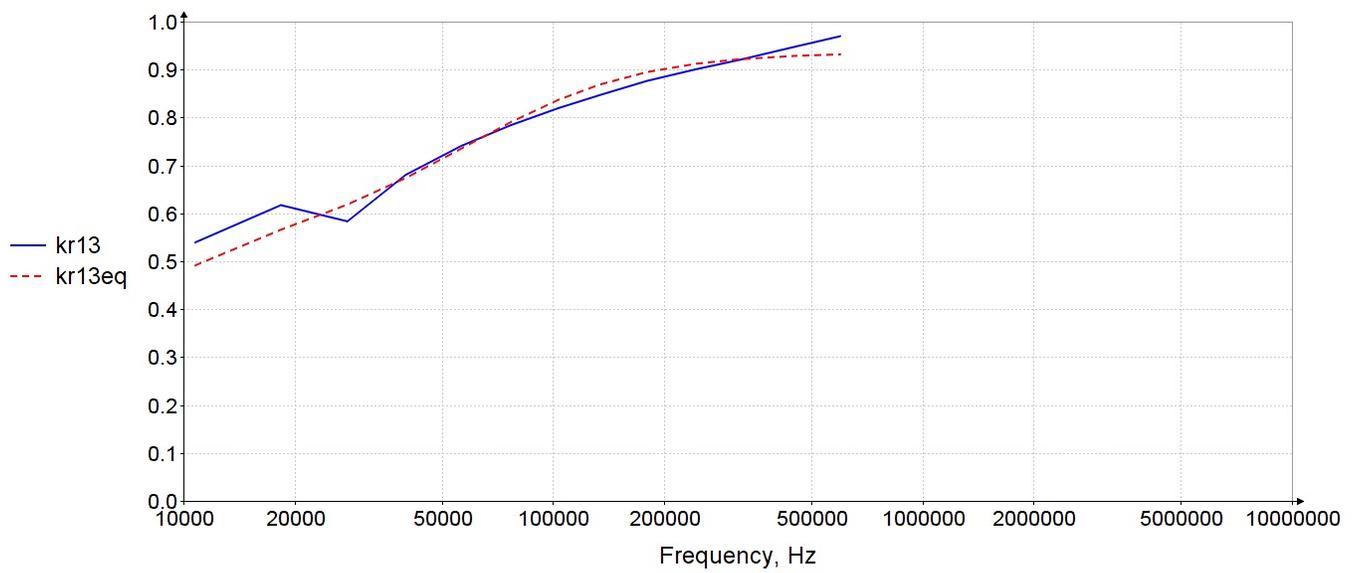
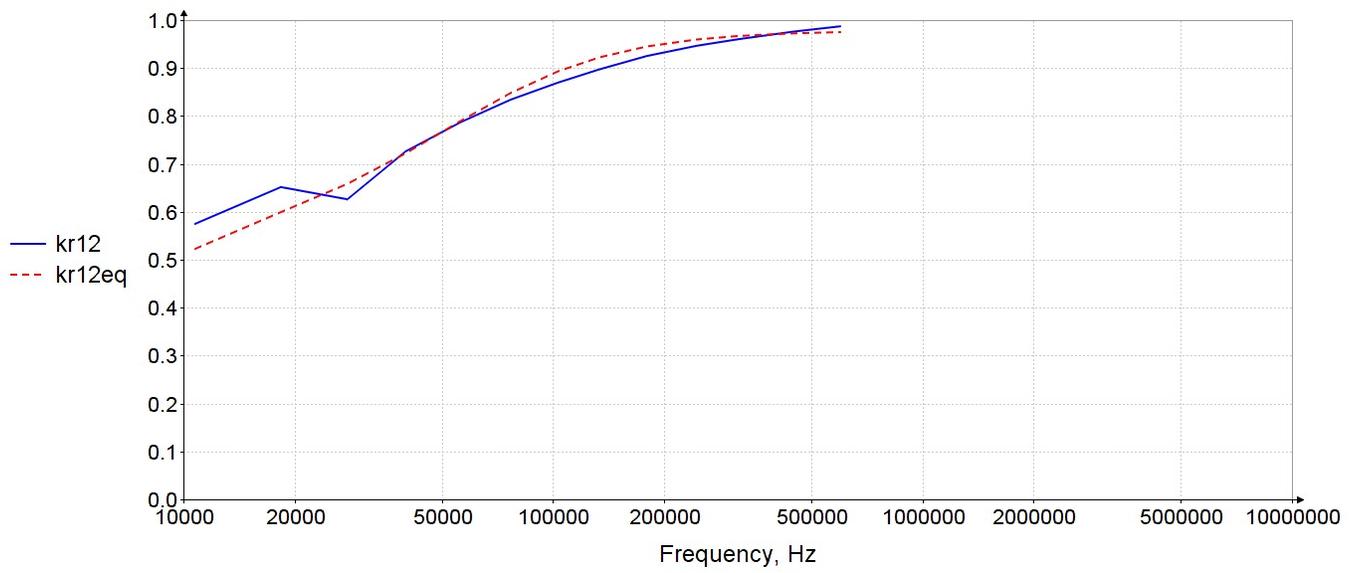


Figure 16a. Measured and Equivalent Circuit mutual resistance couplings.

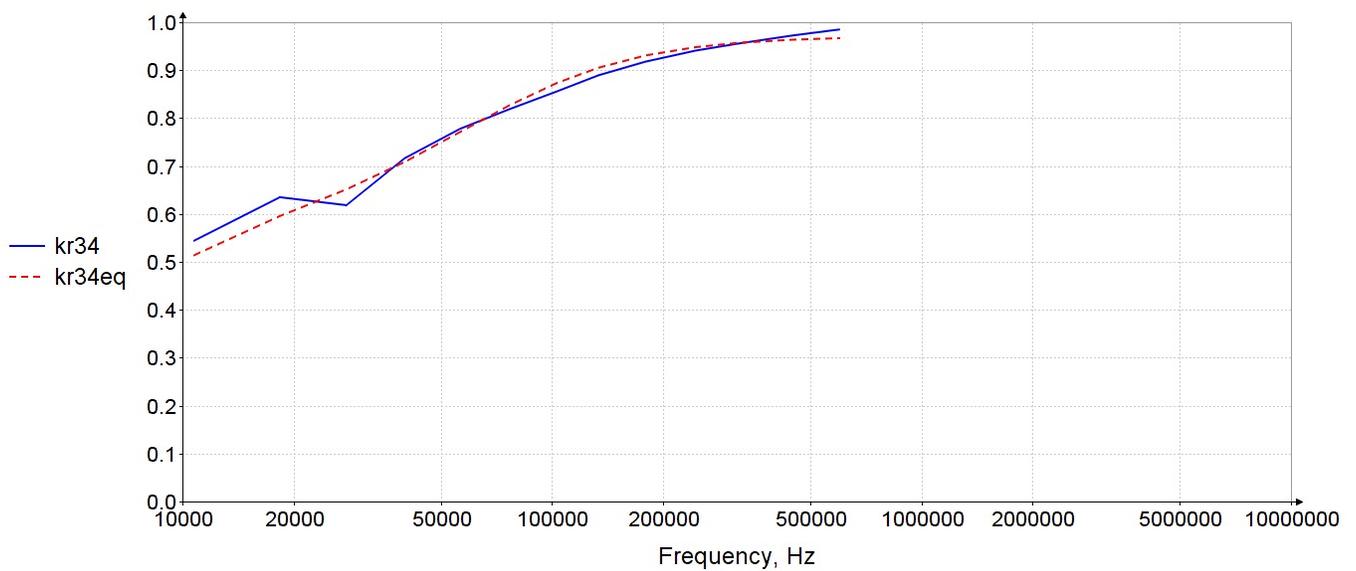
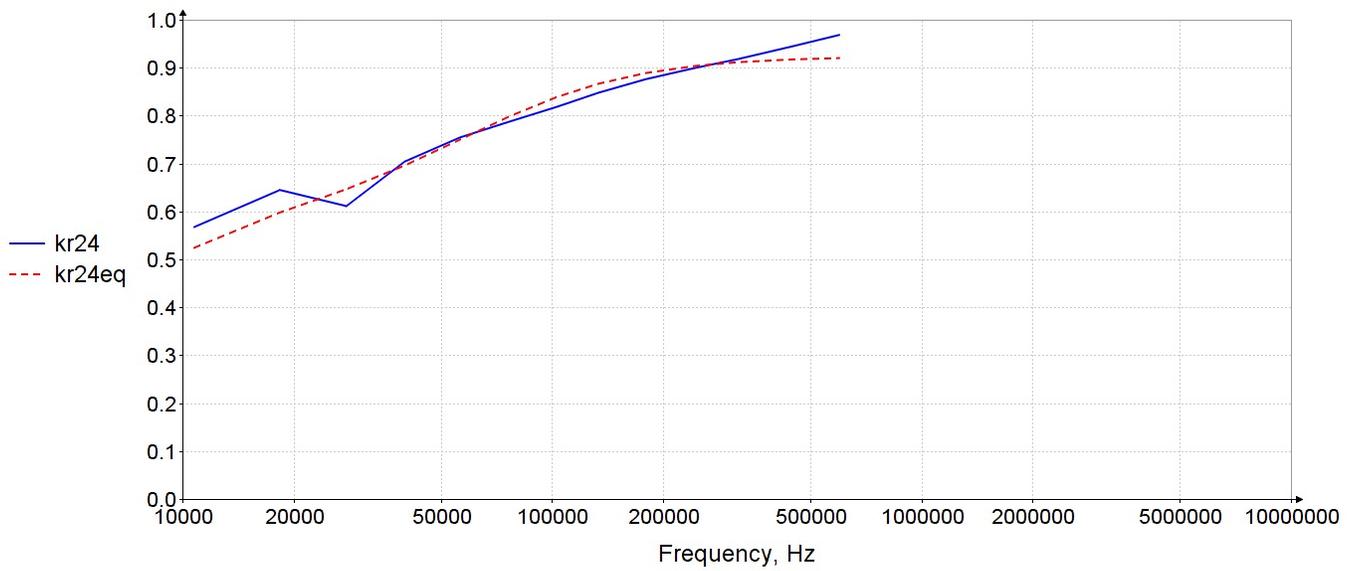
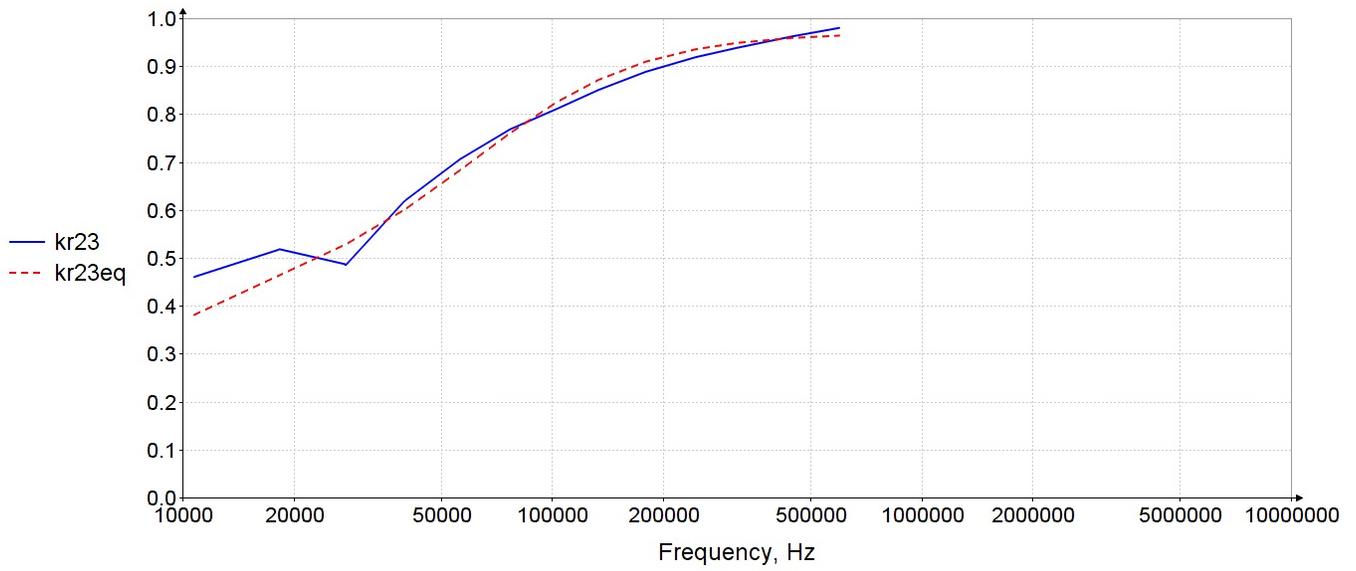


Figure 16b. Measured and Equivalent Circuit mutual resistance couplings.

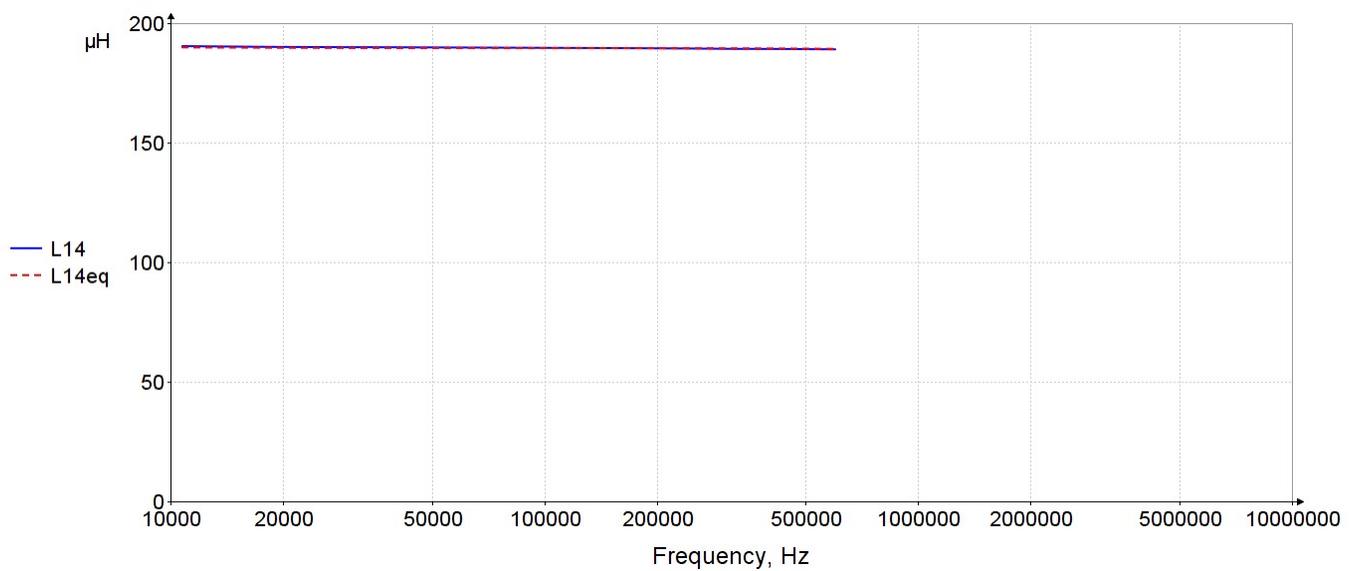
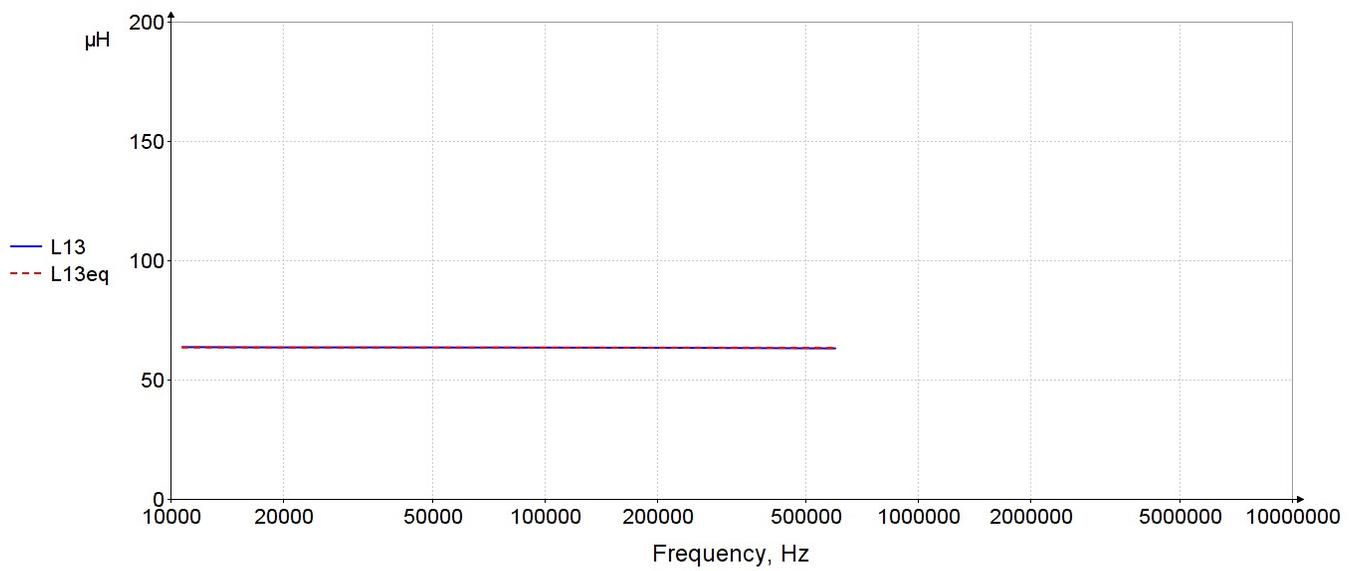
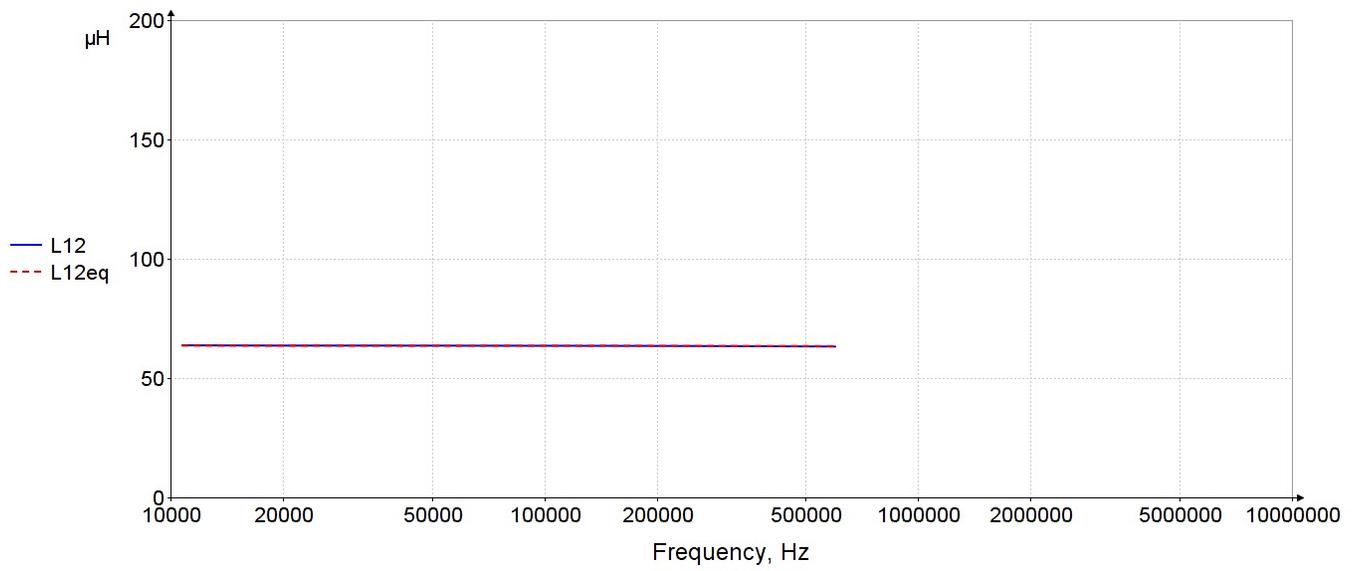


Figure 17a. Measured and Equivalent Circuit mutual inductances.

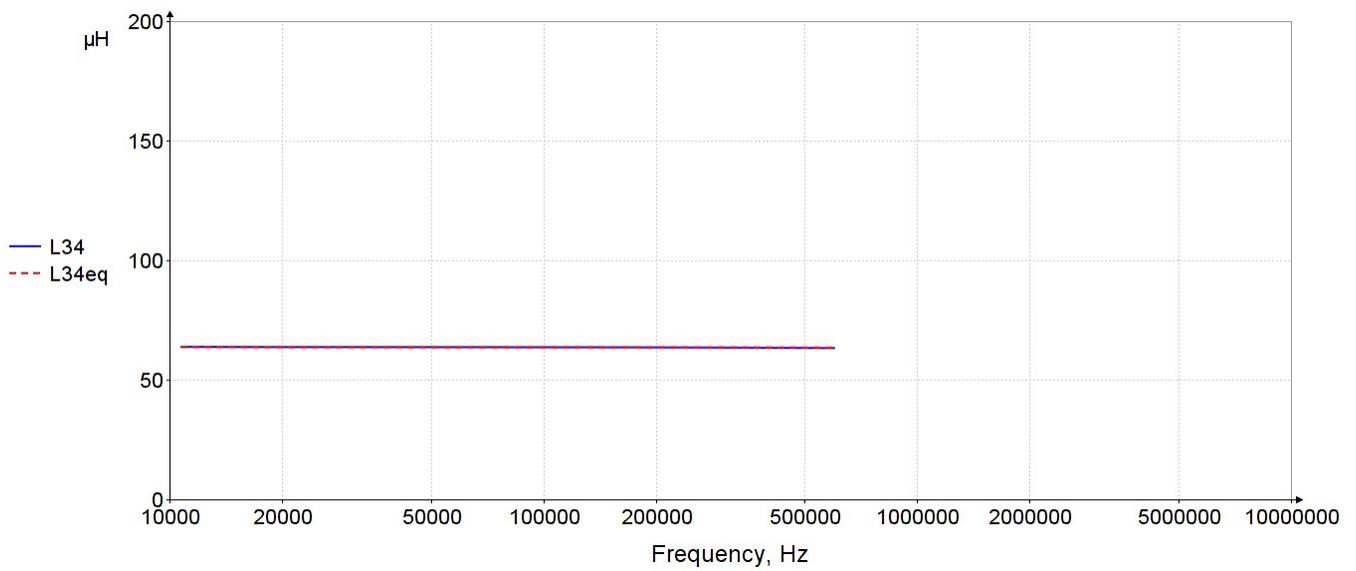
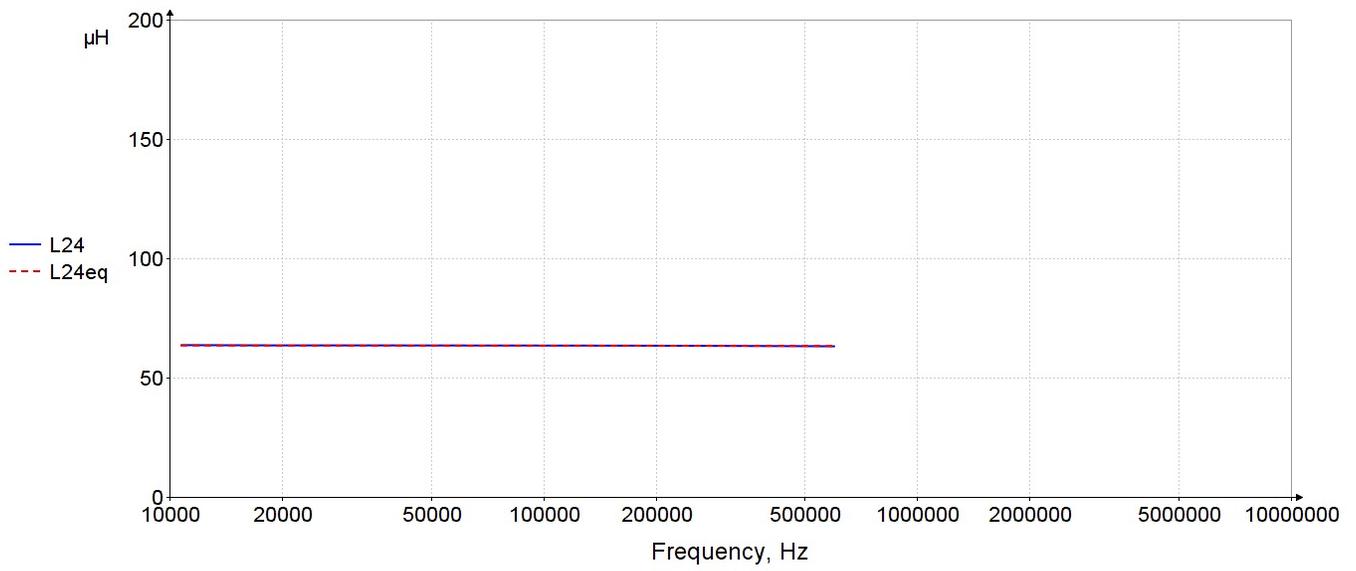
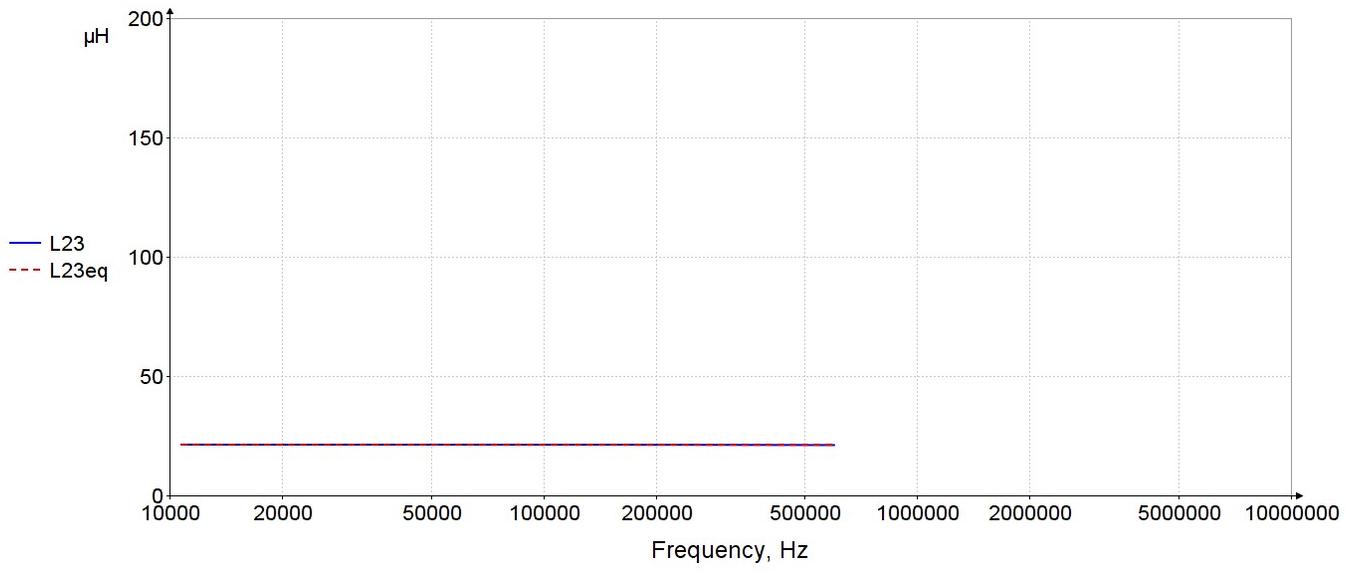


Figure 17b. Measured and Equivalent Circuit mutual inductances.

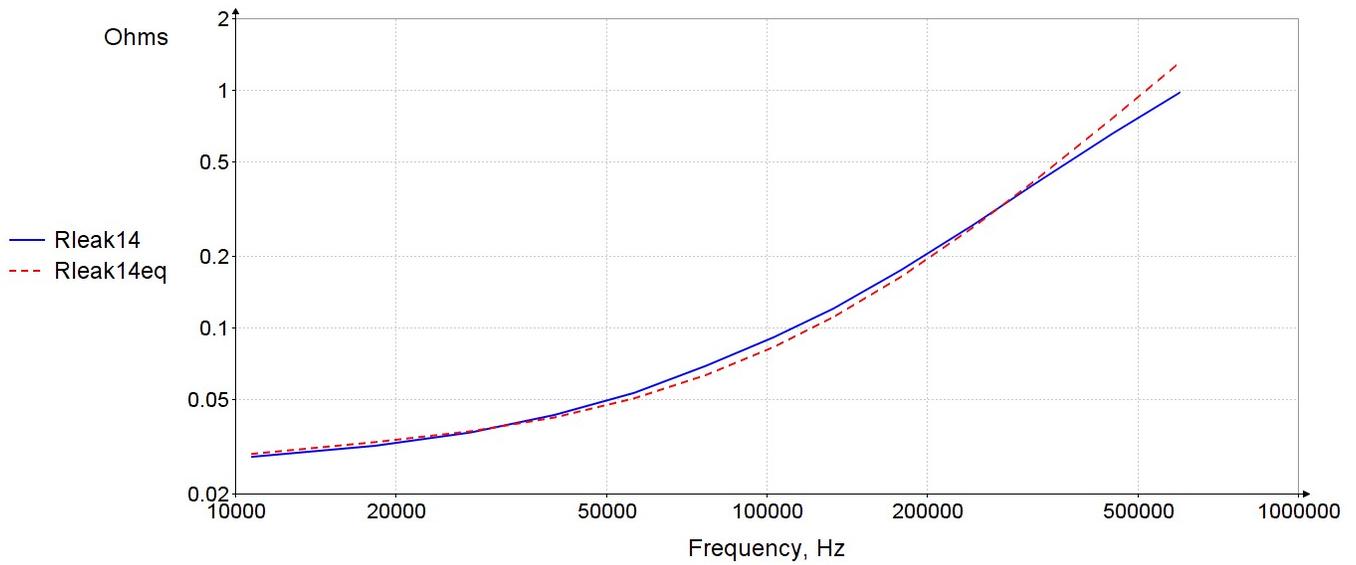
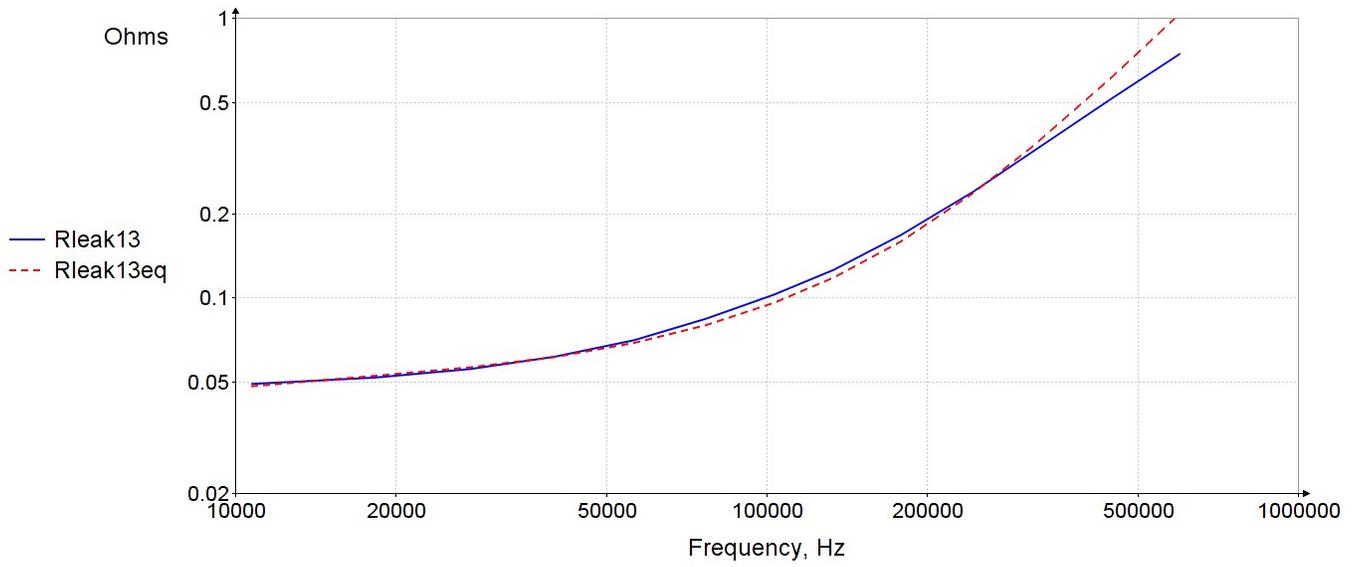
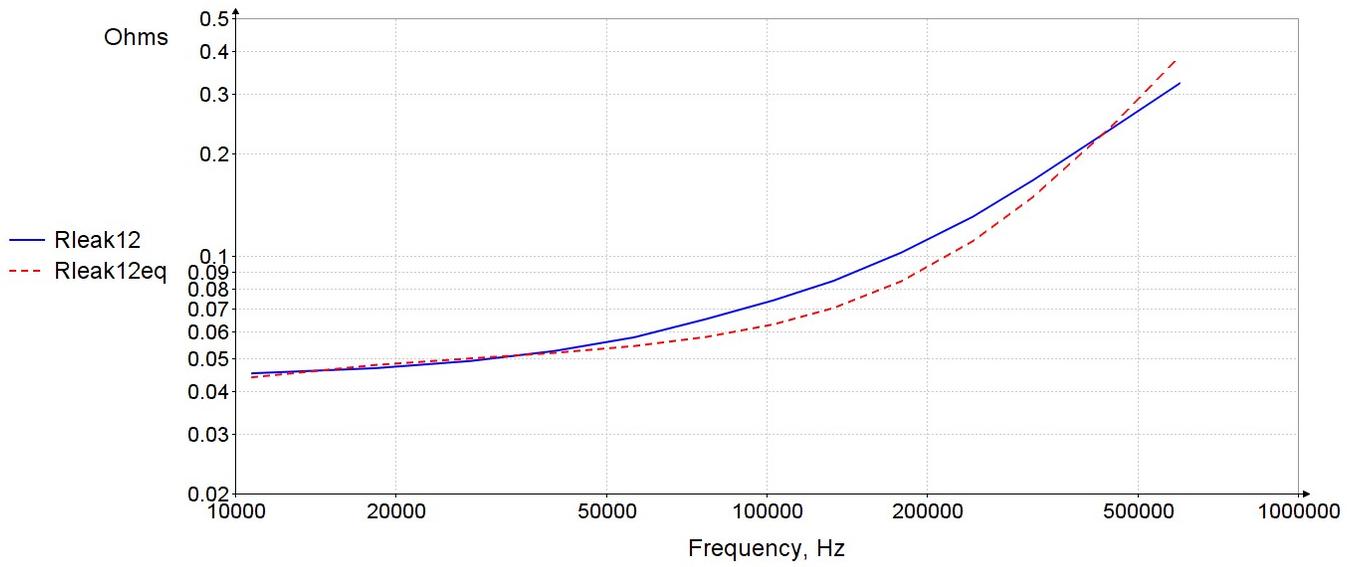


Fig. 18a. Measured and Equivalent Circuit leakage resistances.

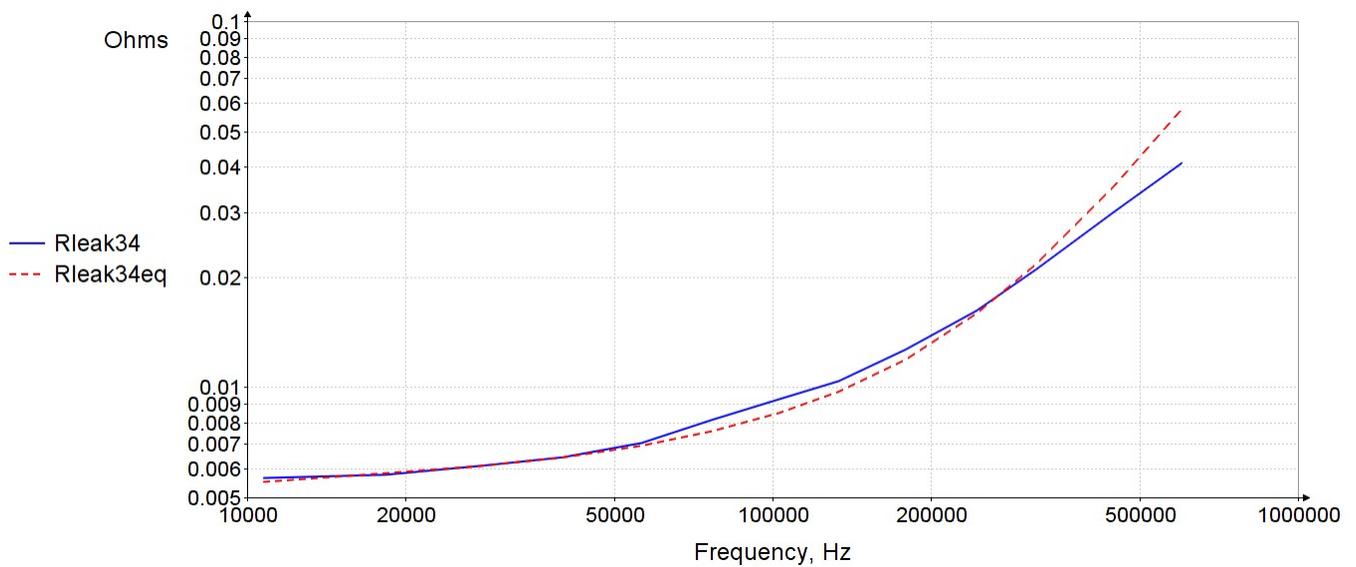
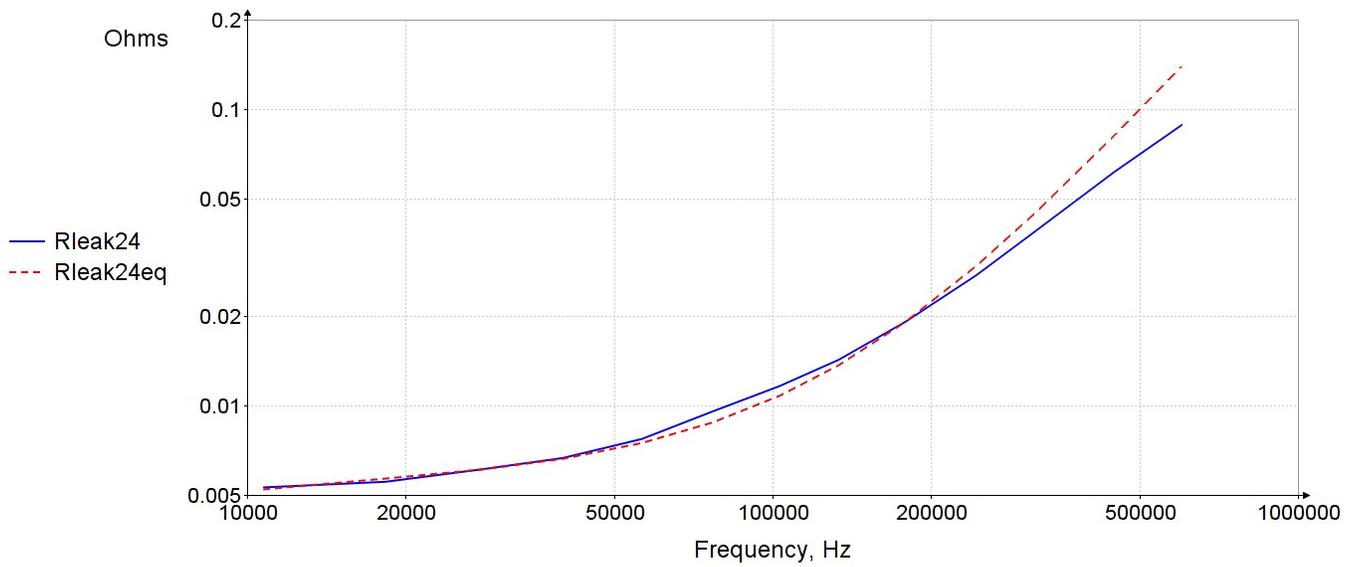
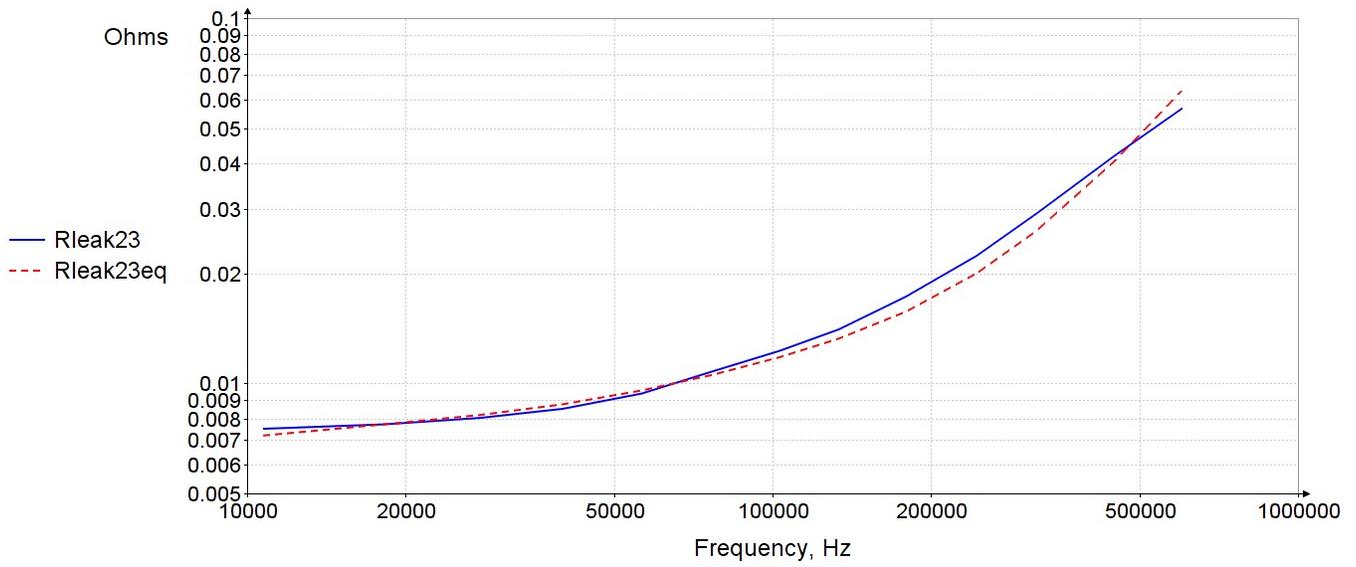


Fig. 18b. Measured and Equivalent Circuit leakage resistances.

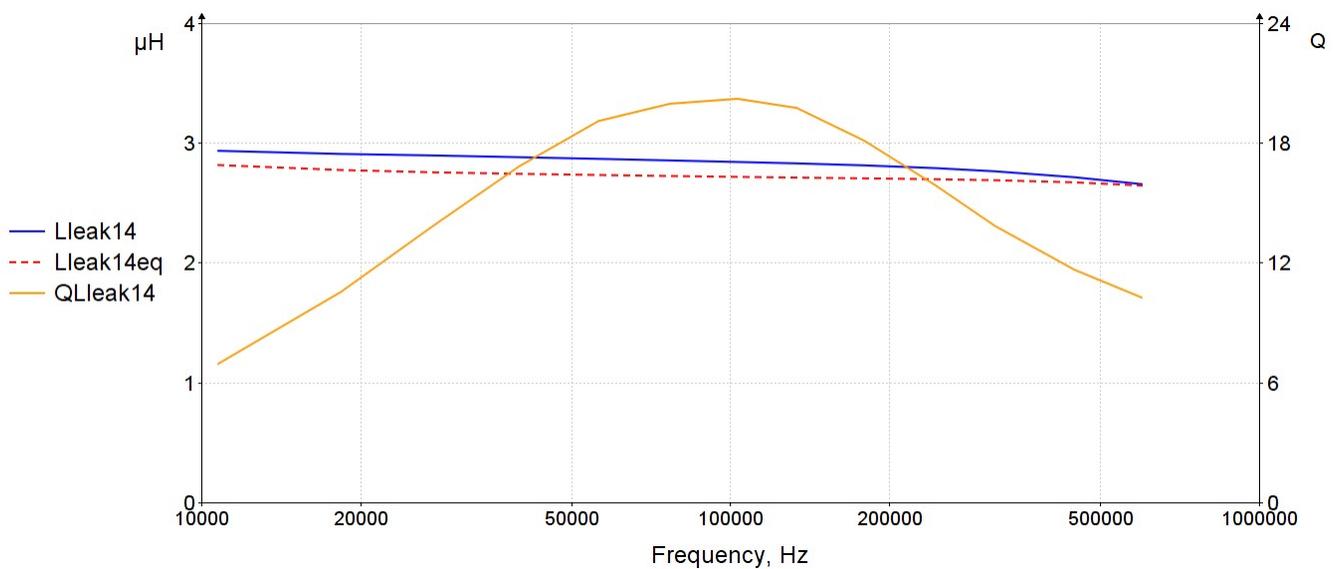
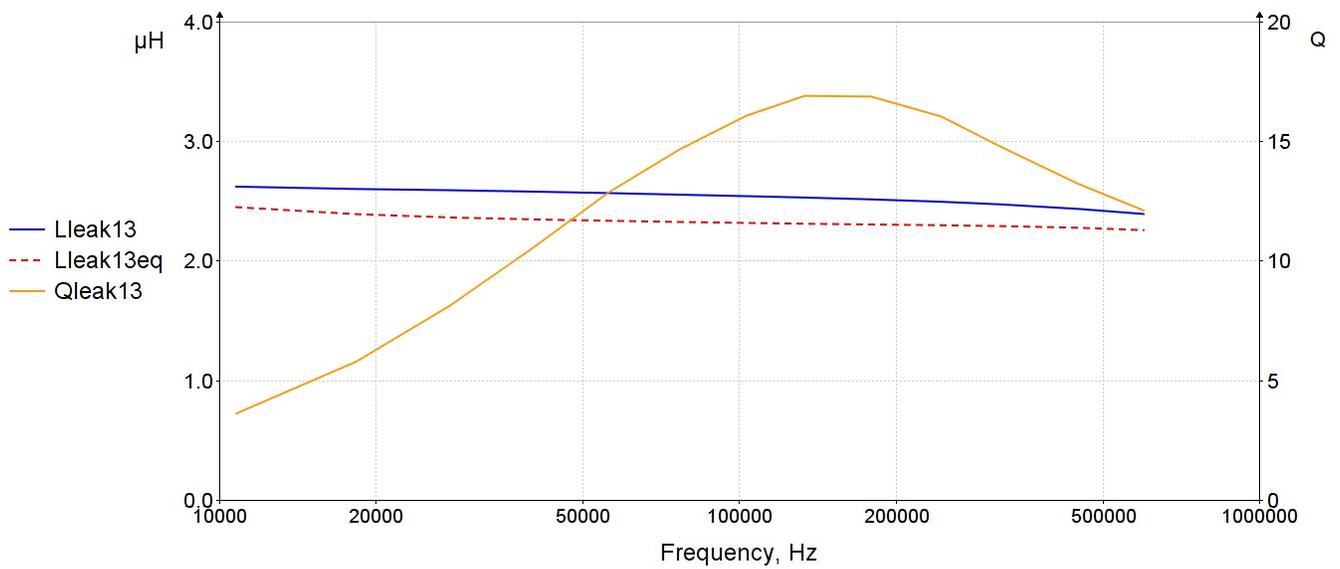
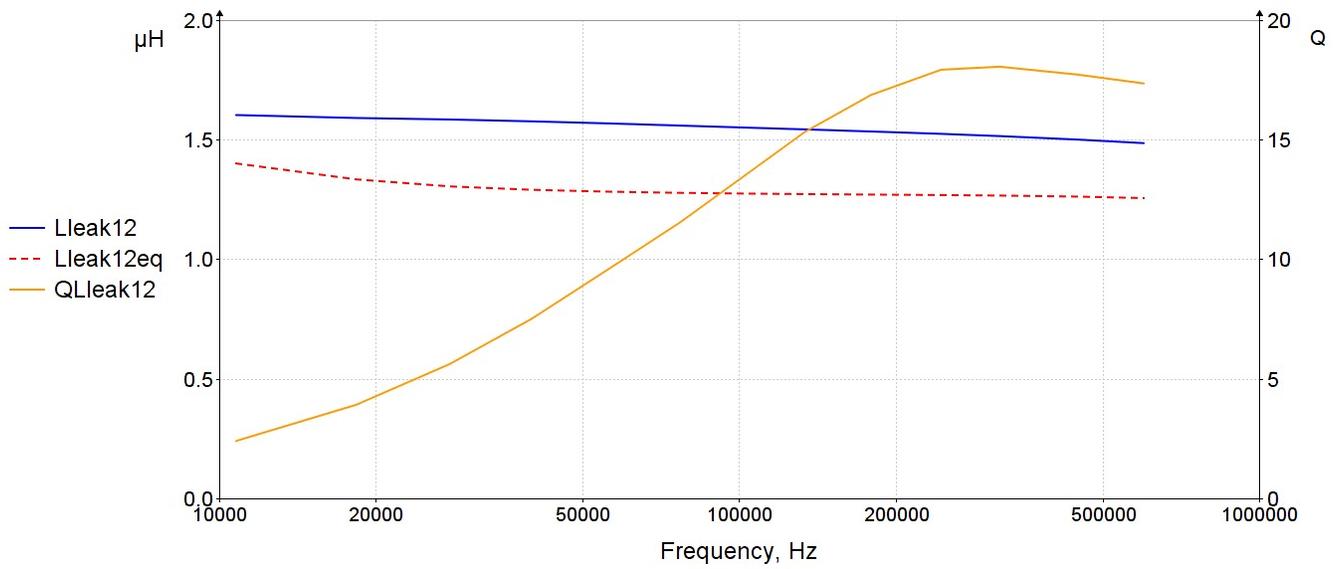


Fig. 19a. Measured and Equivalent Circuit leakage inductances.

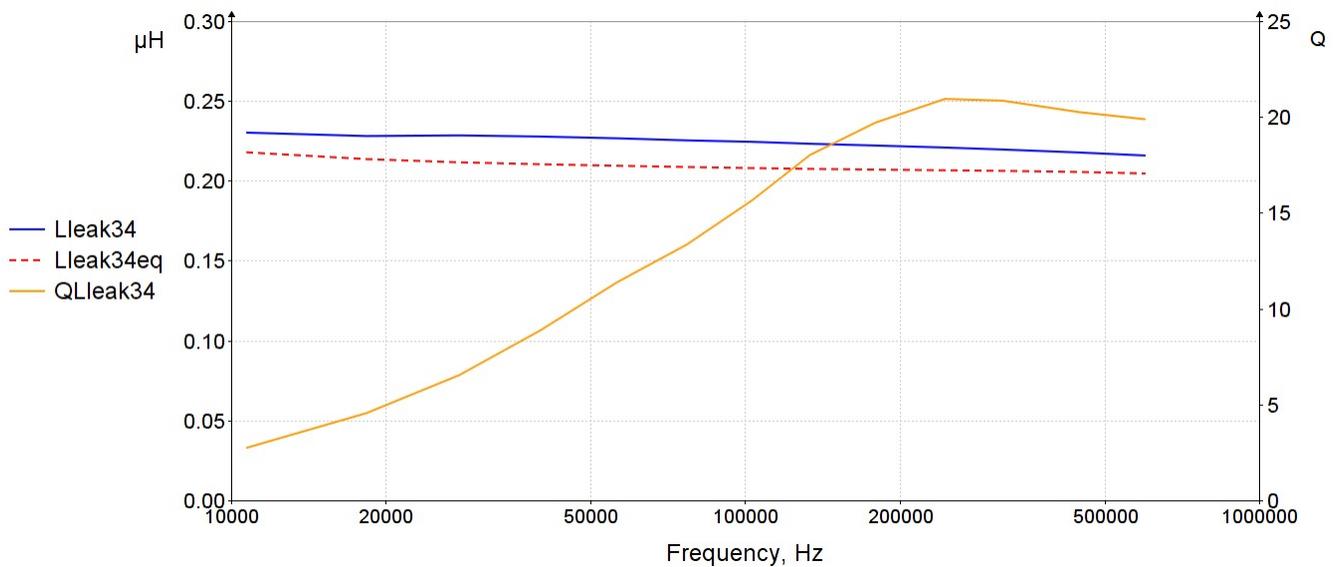
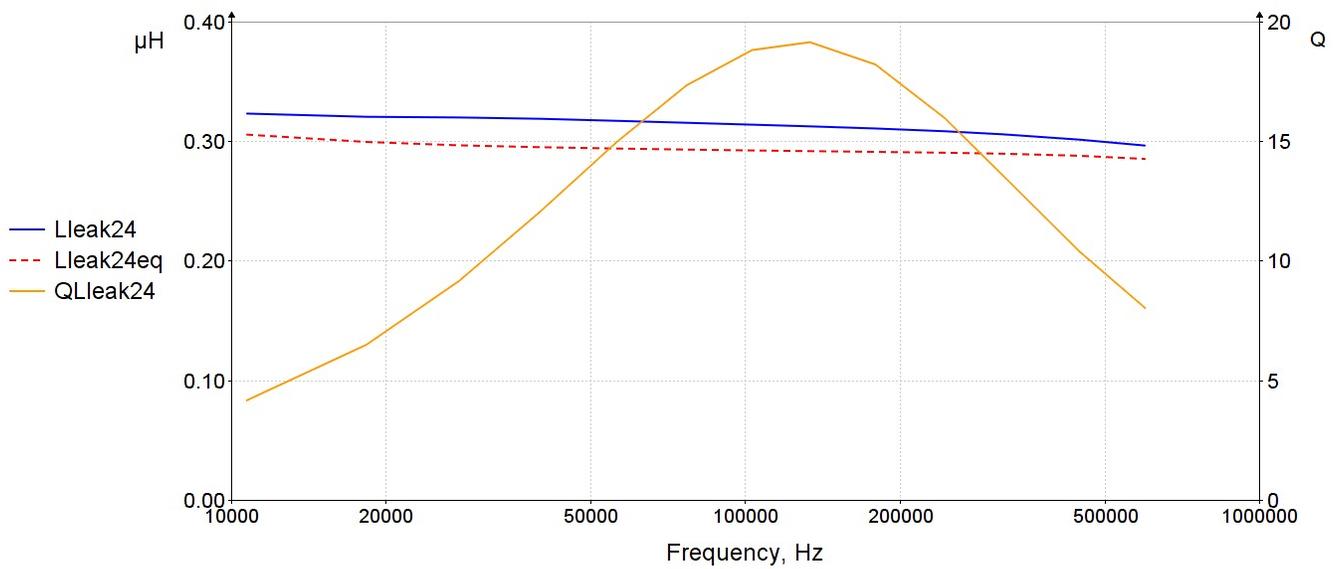
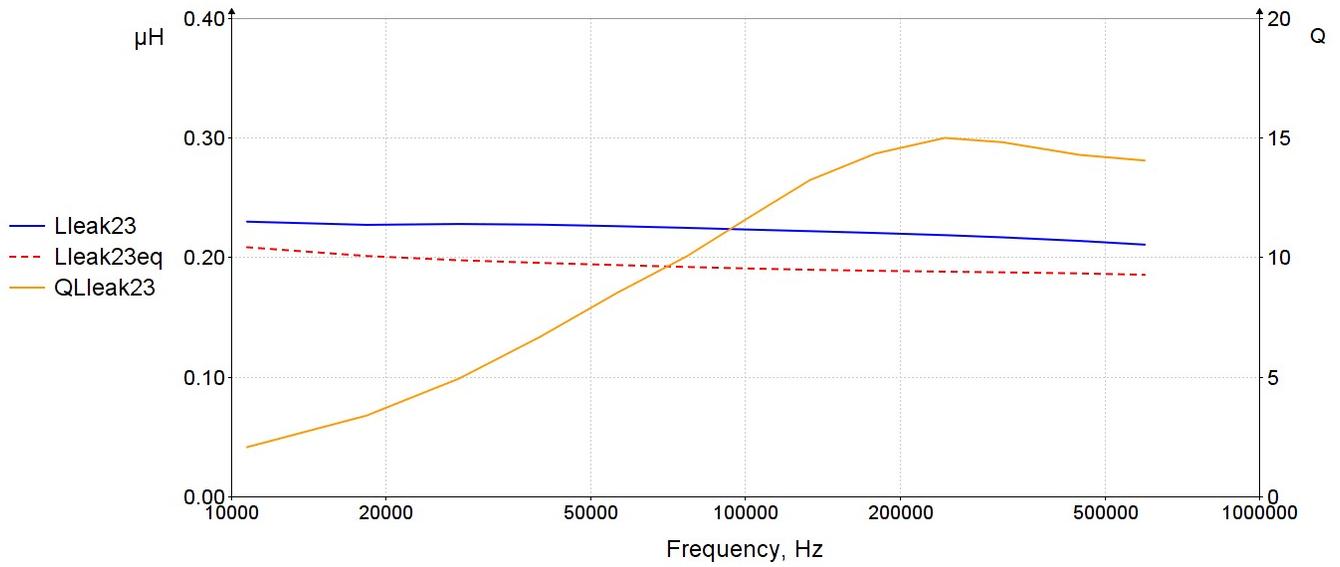


Fig. 19b. Measured and Equivalent Circuit leakage inductances.

References

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<http://ieeexplore.ieee.org/document/847246/>

- [2] B. L. Hesterman, E. E. Mombello and K. Moller, "Discussion of "New power transformer model for the calculation of electromagnetic resonant transient phenomena including frequency-dependent losses" [Closure to discussion]," IEEE Transactions on Power Delivery, vol. 15, No. no. 4, pp. 1320-1323, Oct. 2000
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- [4] James Spreen, "Electrical terminal representation of conductor loss in transformers," IEEE Transactions on Power Electronics, vol. 5, No. 4, Oct 1990, pp. 424-429.
<http://ieeexplore.ieee.org/document/60685/>

Calculate strings for exporting the Lb and Rb values to LTspice.

$$paramLB := \left\| \begin{array}{l} STR_{1,1} \leftarrow \text{“.param ”} \\ \text{for } m \in 2 \dots \text{rows}(Lb) \\ \left\| \begin{array}{l} STR_{m,1} \leftarrow \text{“+ ”} \end{array} \right\| \\ STR \end{array} \right\|$$

$$LBnum := \left\| \begin{array}{l} \text{for } m \in 1 \dots \text{rows}(Lb) \\ \left\| \begin{array}{l} STR_m \leftarrow \text{concat}(\text{“Lb”}, \text{num2str}(m), \text{“=”}) \end{array} \right\| \\ STR \end{array} \right\|$$

$$LB := \left\| \begin{array}{l} \text{for } m \in 1 \dots \text{rows}(Lb) \\ \left\| \begin{array}{l} STR_m \leftarrow \text{concat} \left(paramLB_m, LBnum_m, \text{num2str} \left(\frac{Lb_{m,m}}{H} \right) \right) \end{array} \right\| \\ STR \end{array} \right\|$$

$$paramRB := \left\| \begin{array}{l} STR_{1,1} \leftarrow \text{“.param ”} \\ \text{for } m \in 2 \dots \text{rows}(Rb) \\ \left\| \begin{array}{l} STR_{m,1} \leftarrow \text{“+ ”} \end{array} \right\| \\ STR \end{array} \right\|$$

$$RBnum := \left\| \begin{array}{l} \text{for } m \in 1 \dots \text{rows}(Rb) \\ \left\| \begin{array}{l} STR_m \leftarrow \text{concat}(\text{“Rb”}, \text{num2str}(m), \text{“=”}) \end{array} \right\| \\ STR \end{array} \right\|$$

$$RB := \left\| \begin{array}{l} \text{for } m \in 1 \dots \text{rows}(Rb) \\ \left\| \begin{array}{l} STR_m \leftarrow \text{concat} \left(paramRB_m, RBnum_m, \text{num2str} \left(\frac{Rb_{m,m}}{\Omega} \right) \right) \end{array} \right\| \\ STR \end{array} \right\|$$

Calculate strings for exporting the RA, LA and KA values.

$$paramRA := \left\| \begin{array}{l} STR_{1,1} \leftarrow \text{"param"} \\ \text{for } m \in 2 \dots \text{rows}(R_A) \\ \left\| \begin{array}{l} STR_{m,1} \leftarrow \text{"+"} \end{array} \right\| \\ STR \end{array} \right\|$$

$$RAnum := \left\| \begin{array}{l} a \leftarrow 1 \\ \text{for } m \in 1 \dots N \\ \left\| \begin{array}{l} \text{for } n \in 1 \dots r \\ \left\| \begin{array}{l} STR_a \leftarrow \text{concat}(\text{"RA"}, \text{num2str}(m), \text{num2str}(n), \text{"="}) \\ a \leftarrow a + 1 \end{array} \right\| \\ STR \end{array} \right\| \end{array} \right\|$$

$$RA := \left\| \begin{array}{l} \text{for } m \in 1 \dots \text{rows}(R_A) \\ \left\| \begin{array}{l} STR_m \leftarrow \text{concat} \left(paramRA_m, RAnum_m, \text{num2str} \left(\frac{R_{A_m}}{\Omega} \right) \right) \\ STR \end{array} \right\| \end{array} \right\|$$

$$LAnum := \left\| \begin{array}{l} a \leftarrow 1 \\ \text{for } row \in 1 \dots N \\ \left\| \begin{array}{l} \text{for } col \in 1 \dots N \\ \left\| \begin{array}{l} \text{for } \kappa \in 1 \dots r \\ \left\| \begin{array}{l} STR_a \leftarrow \text{concat}(\text{num2str}(col), \text{num2str}(\kappa)) \\ a \leftarrow a + 1 \end{array} \right\| \\ STR \end{array} \right\| \end{array} \right\| \end{array} \right\|$$

$$KA := \left\| \begin{array}{l} a \leftarrow 1 \\ Cols \leftarrow \text{rows}(L_A) \\ \text{for } row \in 1 \dots N \\ \left\| \begin{array}{l} \text{for } col \in 1 \dots Cols \\ \left\| \begin{array}{l} STR_a \leftarrow \text{concat}(\text{"KA"}, \text{num2str}(a), \text{"Lb"}, \text{num2str}(row), \text{"LA"}, LAnum_a, \text{" "}, \text{num2str}(k_{A_a})) \\ a \leftarrow a + 1 \end{array} \right\| \\ STR \end{array} \right\| \end{array} \right\|$$

Calculate string for exporting the Kb values.

```

KB := || a ← 1
      || for row ∈ 1 .. N
      ||   || for col ∈ row .. N
      ||   ||   || if row ≠ col
      ||   ||   ||   || STRa ← concat (“Kb”, num2str(a), “Lb”, num2str(row), “Lb”, num2str(col), “”, num2str(Kbrow,col))
      ||   ||   ||   || a ← a + 1
      ||   ||   || STR
      || STR

```

Combine the strings of model parameters for exporting.

```
XFMR_Params := stack(LB, RB, RA, KA, KB)
```

Convert each string to its binary representation using str2vec, and add a CR=13 and LF=10 at the end of each string.

ORIGIN = 1

```
rowCount := rows(XFMR_Params) = 74
```

```
indices := ORIGIN .. (rowCount - 1 + ORIGIN)
```

```

XFMR_Bin := || resultIndex ← ORIGIN
             || for rowIndex ∈ indices
             ||   || row ← str2vec(XFMR_ParamsrowIndex)
             ||   || for colIndex ∈ ORIGIN .. length(row) - 1 + ORIGIN
             ||   ||   || resultresultIndex ← rowcolIndex
             ||   ||   || resultIndex ← resultIndex + 1
             ||   || resultresultIndex ← 13
             ||   || resultIndex ← resultIndex + 1
             ||   || resultresultIndex ← 10
             ||   || resultIndex ← resultIndex + 1
             || result

```

```
WRITEBIN(“ETD49-25-16_12-4-4-12T_Measured_Rev_6g.txt”, “byte”, 0, XFMR_Bin) = 0
```